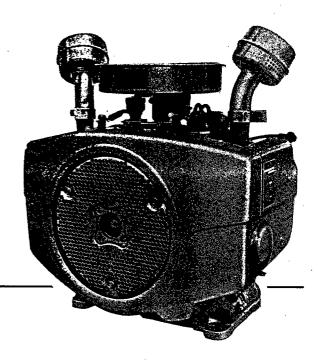
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## Onan

# Parts Manual

NHA-NHAV NHB-NHBV Engine



940-0403 9-84 (SPEC A-D) Replaces 9-80 (Spec A-D) Printed in U.S.A.

## **GENERAL INFORMATION**

For parts or service, contact the dealer from whom you purchased this equipment or refer to your Nearest Authorized Onan Parts and Service Center.

To avoid errors or delay in filling your parts order, always give the MODEL, SPEC NO. and SERIAL NO. from the Onan nameplate.

0	McGRAW-EDISON 🔾	
On		
М	ODEL AND SPEC NO.	
SERIAL NO	D	
		M-114

For handy reference, insert "YOUR" nameplate information in the spaces above.

## **INDEX**

LOCATION	
GENERAL INFORMATION	
DATA TABLE A4	
STANDARD ENGINE PARTS SECTION	
Base, Oil	
Block, Cylinder	
Box, Breaker Ignition (Side Adjustable) - Spec A and B	
Box, Breaker Ignition (Top Adjustable) - Begin Spec C	
Camshaft	
Carburetor Parts (142-0635)	
Crankshaft	
Exhaust System	
Flywheel A9	
Fuel System A13	1
Gearcase A11	
Governor	
Housing, Air (Pressure Flo Cooling) - Key 1 and 3 B7	
Housing, Air (Vacu-Flo Cooling) - Key 2 and 4 B8	
Ignition System B2	
Oil System	
Piston and Rod A8	
Pump Parts, Fuel - Mechanical (149-1791) - Key 1 and 3, Spec A Thru C B1	
Pump Parts, Fuel - Vacuum (149-1982) - Key 3, Begin Spec D B1	
Service Kits and Miscellaneous B9	
Starter Parts - Spec A B5	
Starter Parts - Begin Spec B B6	
	OPTION
OPTIONAL EQUIPMENT PARTS SECTION	<b>NUMBER</b>
Alternator, Flywheel - 15 Ampere (Phelon)	2
Alternator, Flywheel - 20 Ampere (Syncro)	1
Choke (Sisson)	14
Clutch	10
Control (Engine) (301-5065)	15
Control (Engine) (150-1419) - Key 1 and 3	12
Control (Engine) (150-1459) - Key 1	13
Control, Governor - Variable Speed	3
Control, Governor - Variable Speed (Remote Pull)	4
Control, Governor - Variable Speed (Side Pull)	5
Gearbox, Reduction	9
Miscellaneous Exhaust Options D1	
Miscellaneous Options	
Pump, Fuel - Vacuum	7
Pump Parts, Fuel - Electric (149-1828)	6
Pump Parts, Fuel - Vacuum (149-1982)	8
Switch, High Air Temperature	16
Tank Fuel (Side Mounted)	11

### INTRODUCTION

This catalog applies to the Industrial NHA and NHB Engines listed below, and factory installed options. Parts are arranged in groups of related items. Each illustrated part is identified by a reference number corresponding to the same reference number in the parts list for that group. Parts illustrations are typical. Using the MODEL and SPEC NO. from the nameplate, select the Parts Key No. (1, 2, etc., in the last column) that applies to your engine. This Parts Key No. represents parts that differ between models. Unless otherwise mentioned in the description, parts are interchangeable between models. Right and left sides are determined by facing the blower end (front) of the engine.

#### **ENGINE DATA TABLE**

MODEL AND SPEC NO. £	FEATURES	PARTS KEY NO.
NHA-MS/*	Pressure Flow Cooling	1;
NHAV-MS/*	Vacu-Flo Cooling	2
NHB-MS/*	Pressure Flow Cooling	3
NHBV-MS/*	Vacu-Flo Cooling	4

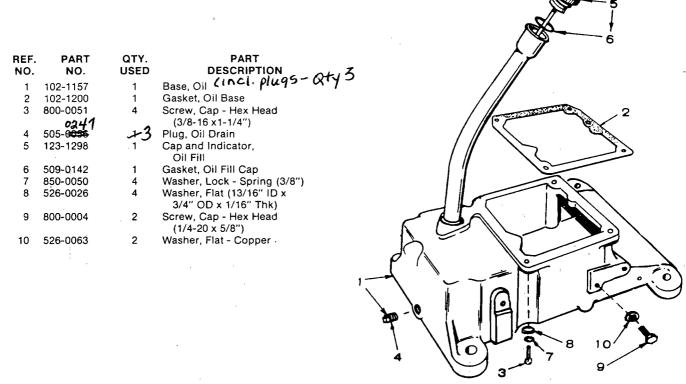
<sup>\* -</sup> The Specification Number 1 identifies a standard model; specification numbers other than 1 indicates customer ordered options.

### STANDARD ENGINE PARTS SECTION

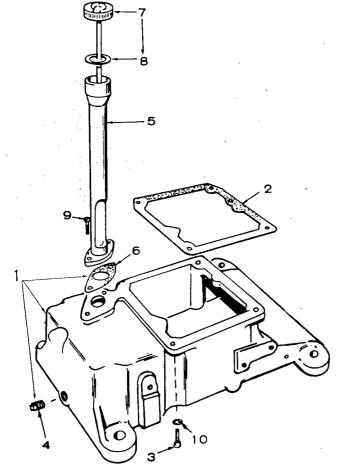
This section contains the engine parts used on standard engines listed in the Engine Data table.

<sup>£ -</sup> The Specification Letter advances (A to B, B to C, etc.) with each major manufacturing change.

#### OIL BASE - BEGIN SPEC C



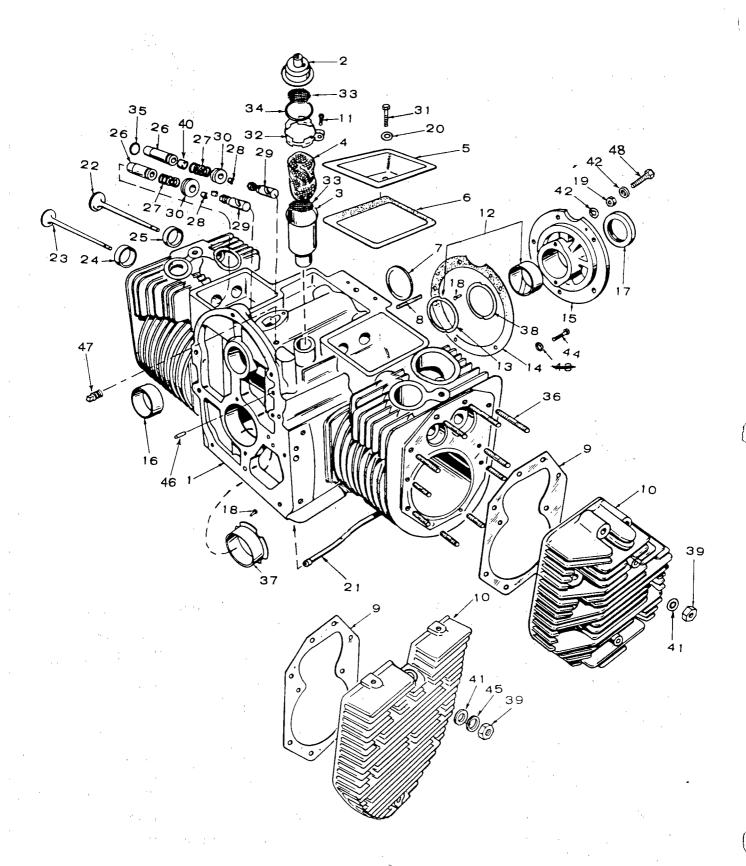




REF. NO.	PART NO.	QTY. USED	PART DESCRIPTION
1	102-1048	1	Base, Oil (Includes Parts Marked*)
2	102-0646	1	Gasket, Base
3	800-0051	4	Screw, Cap - Hex Head (3/8-16 x 1-1/4")
4	505-0056	3	*Plug, Drain
5	TUBE, OIL FIL	L	-
	123-1214	1	Key 1,3; 2 & 4 (Spec A Only)
	123-1270	1	Key 2 & 4 (Spec B Only)
6	141-0078	1	*Gasket, Fill Tube
7	CAP & INDICA	TOR, C	DIL FILL
	123-1244	1	Key 1,3; 2 & 4 (Spec A Only)
	123-1252	1	Key 2 & 4 (Spec B Only)
8	123-0191	1	Gasket, Oil Fill Cap
9	821-0010	2	Screw, Self-Locking - Hex Washer Head (1/4-20 x 1/2")
10	850-0050	4	Washer, Lock - Spring (3/8")

<sup>\* -</sup> Parts Included in 102-1048 Oil Base.

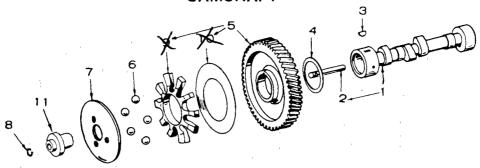
## CYLINDER BLOCK



### CYLINDER BLOCK

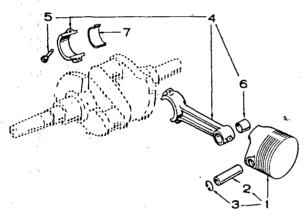
REF. NO.	PART NO.	QTY. USED	PART DESCRIPTION	REF. NO.	PART NO.	QTY. USED	PART DESCRIPTION
1	BLOCK ASS			26	GUIDE, VA	LVE	
	(Includes Pa	arts Marke				0	Engines without Valve Seals
			Spec A thru C (w/Mechanical		110-3167	2	Intake
	110 1000	4	Fuel Pump)		110-3167	2	Exhaust
	110-1983	1	Engines w/Standard Brg. Plate		110 2160	2	Engines with Valve Seals Intake
	110-2276	1 1	Engines w/SAE A Brg. Plate		110-3168	2	Exhaust
	110-2275	ı	Engines w/SAE B Brg. Plate	27	110-3167 110-0539	4	Spring, Valve
			Spec A thru D (w/Vacuum Pulse or Electric Fuel Pump)	28	110-0539	8	Lock, Valve Spring
	110-2686	1	Engines w/Standard Brg. Plate	29	TAPPET, V		Lock, valve opining
	110-2874	1	Engines w/SAE A Brg. Plate	23	115-0006	4	Standard
	110-3028	1	Engines w/SAE B Brg. Plate		115-0006-0		.005" Oversize
2	123-0954	i	Cap and Valve Breather	30	110-0904	4	Rotator, Valve
3	123-0952	i	*Tube, Breather	31	800-0011	2	Screw, Cap - Hex Head
4	123-0865	i	Baffle, Breather Tube	٠.			(1/4-20 x 2")
5	110-1624	2	Cover, Valve Compartment	32	123-0951	1	Clamp, Loop - Breather
6	110-1720	2	Gasket, Valve Cover				Tube Cap
7	517-0048	- 1	*Plug, Expansion	33	123-0958	. 2	Screen, Breather Tube
8	520-0736	5	*Stud, Bearing Plate Mounting	34	509-0117	1	Seal, O-Ring - Breather Tube
9	GASKET, CY		HEAD	35	110-0068	2	*Gasket, Valve Guide (Intake)
_	110-1731	2	Spec A thru C	36			AD MOUNTING
	110-2987	2	Begin Spec D		0.00,0.0		Keys 1, 2, 3
10	HEAD, CYLI				520-0919	8	3/8 x 2-19/32" (Bottom 4 Holes)
			Key 1 and 2		520-0876	4	3/8 x 2-3/4" (Top 2 Holes)
	110-1980	1	Right Side		520-0918	8	3/8 x 3" (Middle 4 Holes)
	110-1981	i	Left Side		020 0010	Ū	Key 4
	110 1001	•	Key 3 and 4 - Spec A thru C		520-0876	4	3/8 x 2-3/4" (Top 2 Holes)
	110-1912	1	Right Side		520-0717	8	3/8 x 1-7/8" (Bottom 4 Holes)
	110-1913	i	Left Side		520-0773	8	3/8 x 2-9/16" (Middle 4 Holes)
	110-2713	2	Key 3 and 4 - Begin Spec D	37			LANGED, CRANKSHAFT
11	809-0035	1	Screw, Tapping - Round Head	O,	101-0432	1	*Standard
• •	000 0000	•	(#8 x 3/4")		101-0432-0		.002" Undersize
12	BEARING, C	RANKSH		1	101-0432-1		.010" Undersize
	101-0450	1	*Standard		101-0432-2		.020" Undersize
	101-0450-02		.002" Undersize		101-0432-3		.030" Undersize
	101-0450-10		.010" Undersize	38	104-0776		*Shim, Crankshaft Thrust (.005")
	101-0450-20		.020" Undersize	39	104-0091	20	Nut, Hex (3/8-24)
	101-0450-30		.030" Undersize	, 40	509-0168	2	Seal, Oil (Intake Valve) coptiona
13	104-0575	2	*Washer, Thrust - Crankshaft	41	526-0250	20	Washer, Flat - Heat Treated
		_	Bearing				(.407" ID x 1" OD x 1/8" Thk)
14	101-0415	1	*Gasket, Bearing Plate	42	WASHER		(
15	PLATE, BEA				526-0251	5	*Flat - Use w/Studs (.406 ID
	101-0439	1	Standard			_	x .688 OD x .1345 Thk)
	101-0430-0	<b>l</b> 1	SAE B		850-0050	5	Lock - Use w/Bolts (3/8")
	101-0437	1	SAE A	43	<del>526 000</del> 6	. <del>2</del>	*Washer, Flat - Copper
16	101-0405	2	*Bearing, Camshaft				<del>(25/64" ID x 9/16" OD</del>
17	509-0041	1	Seal, Oil - Crankshaft (1/2" W)				* 1/16" Thk)
18	516-0072	4	*Pin, Bearing Stop	44	800-0046	2	*Screw, Cap - Hox Head
19	104-0091	5	*Nut, Hex (3/8-24)				( <del>3/8-16 x 1/2")</del>
20	526-0063	2	Washer, Flat - Copper (17/64" ID	45	851-0029	24	Washer, Compression
			x 7/16" OD x 1/32" Thk)	_			(3/8" ID x 1-1/16" OD)
21	120-0680	1	*Tube, Oil - Crankcase				- Begin Spec D
22	110-1974	2	Valve, Intake	46	516-0141	2	*Pin, Gearcase Alignment
23	110-1719	2	Valve, Exhaust	47	505-0057	. 1	Plug, Square Hd.
24	INSERT, VAI						Pulse Line Hole (1/8")
	110-1716	- 2	*Standard	48	800-0051	. 5	Screw, HHC - Brg. Plate
	110-1716-02	2	.002" Oversize				Mounting (3/8-16 x 1-1/4")
	110-1716-05	2	.005" Oversize			•	, ,
	110-1716-10	· 2	.010" Oversize	* - Pari	s Included in	n Cylinder I	Block Assembly.
	110-1716-25	2	.025" Oversize				
25	INSERT, VAI			44	803-0	0712	Screw, Set
	110-1933	2	*Standard	, ,	• -		
	110-1933-02	2	.002" Oversize				•
	110-1933-05	2	.005" Oversize				
	110-1933-10	2	.010" Oversize				
	110-1933-25	2	.025" Oversize				
		-	- · · · · · · · · · · · · · · · · · · ·				,

## CAMSHAFT



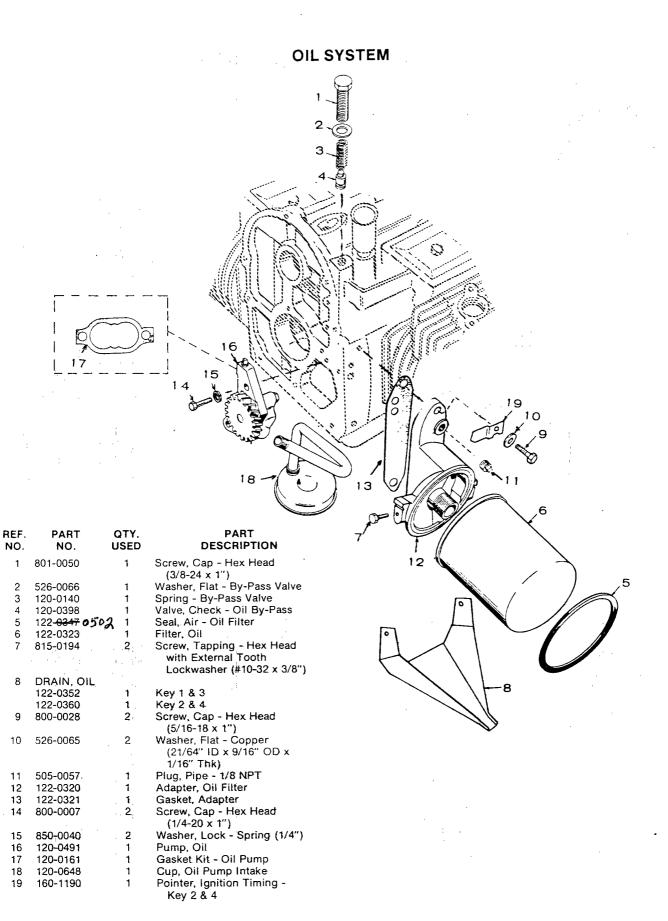
REF. NO.	PART NO.	QTY. USED	PART DESCRIPTION	REF. NO.	PART NO.	QTY. USED	PART DESCRIPTION
1	CAMSHAFT	(Includes	Center Pin)	6	BALL FLY	- GOVERNO	OR
	105-0396	1	Key 1 & 2		510-0015	5	5 Ball Governor
	105-0382	1	Key 3 & 4		510-0015	10	10 Ball Governor
2	150-0075	1	Pin, Camshaft	7	150-1520	1	Cup, Governor
3	515-0001	1	Key - Camshaft Gear	8	150-0078	1	Ring, Retaining
4	105-0541	1	Washer, Thrust	9	150-1257	1	Spacer, Fly Ball
, 5	105-0332	1	Gear Assembly, Camshaft	·	<del>-150-0077 -</del>		Plate, Fly Ball
			(Includes Spacer and Plate)	11	150-1519	1	Hub, Governor Cup

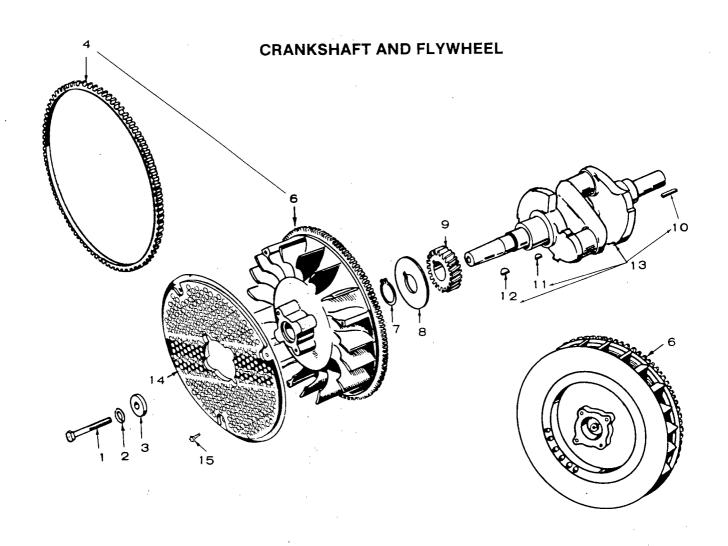
## PISTON AND ROD





REF.   PART   OTY.   OTTO   NO.						•		
1 PISTON AND PIN (Includes Pin & Retaining Rings)	REF.	PART	QTY.	PART	REF.	PART	QTY.	PART
Spec A Through C	NO.	NO.	USED	DESCRIPTION	NO.	NO.	USED	DESCRIPTION
Spec A Through C	1	PISTON AND	PIN (Inc	ludes Pin & Retaining Rings)		114-0188-10	4	.010" Undersize
112-0180		*				114-0188-20	4	.020" Undersize
112-0180-05   2   .005" Oversize   8   RING SET, PISTON     112-0180-10   2   .010" Oversize   113-0166   2   Standard     112-0180-30   2   .030" Oversize   113-0166-05   2   .005" Oversize     112-0180-40   2   .040" Oversize   113-0166-10   2   .010" Oversize     112-0228   2   Standard   113-0166-20   2   .020" Oversize     112-0228   2   Standard   113-0166-30   2   .030" Oversize     112-0228-05   2   .005" Oversize   113-0166-40   2   .040" Oversize     112-0228-10   2   .010" Oversize   113-0166-40   2   .040" Oversize     112-0228-20   2   .020" Oversize   113-0165   2   Standard     112-0228-30   2   .030" Oversize   113-0165-05   2   .005" Oversize     112-0228-40   2   .040" Oversize   113-0165-05   2   .005" Oversize     112-0228-40   2   .040" Oversize   113-0165-10   2   .010" Oversize     112-0228-40   2   .040" Oversize   113-0165-30   2   .030" Oversize     2   112-0112   2   Pin, Piston   113-0165-30   2   .030" Oversize     3   518-0294   4   Ring, Retaining - Piston Pin   113-0165-30   2   .030" Oversize     4   114-0203   2   Rod Assembly, Connecting   113-0165-40   2   .040" Oversize     (Less Bearing)   Key 3 and 4 - Begin Spec D     5   805-0010   4   Bolt, Rod Cap   113-0203-05   2   .030" Oversize     6   114-0036   2   Bushing, Piston Pin   113-0203-05   2   .005" Oversize     7   BEARING, HALF - CONNECTING ROD   113-0203-10   2   .005" Oversize     114-0188   4   Standard   113-0203-20   2   .020" Oversize     114-0188-02   2   .002" Undersize   113-0203-30   2   .030" Oversize		112-0180	2 .			114-0188-30	4	.030" Undersize
112-0180-10		112-0180-05		.005" Oversize	8	RING SET, F	PISTON	
112-0180-20   2   .020" Oversize   113-0166   2   .05" Oversize   .112-0180-30   2   .030" Oversize   .113-0166-05   2   .005" Oversize   .112-0180-40   2   .040" Oversize   .113-0166-10   2   .010" Oversize   .010" Oversize   .020" Oversize   .020" Oversize   .020" Oversize   .020" Oversize   .020" Oversize   .020" Oversize   .030" Oversize   .030" Oversize   .030" Oversize   .030" Oversize   .040" Oversize   .040" Oversize   .040" Oversize   .040" Oversize   .040" Oversize   .040" Oversize   .05" Oversize   .020" Oversize		112-0180-10		:010" Oversize				Key 1 and 2
112-0180-30       2       .030" Oversize       113-0166-05       2       .005" Oversize         112-0180-40       2       .040" Oversize       113-0166-10       2       .010" Oversize         Begin Spec D       113-0166-20       2       .020" Oversize         112-0228       2       Standard       113-0166-30       2       .030" Oversize         112-0228-05       2       .005" Oversize       113-0166-40       2       .040" Oversize         112-0228-10       2       .010" Oversize       Key 3 and 4 - Spec A Thru C         112-0228-20       2       .020" Oversize       113-0165-05       2       .005" Oversize         112-0228-30       2       .030" Oversize       113-0165-05       2       .005" Oversize         112-0228-40       2       .040" Oversize       113-0165-10       2       .010" Oversize         2       112-0112       2       Pin, Piston       113-0165-20       2       .020" Oversize         3       518-0294       4       Ring, Retaining - Piston Pin       113-0165-30       2       .030" Oversize         4       114-0203       2       Rod Assembly, Connecting (Less Bearing)       113-0165-40       2       .040" Oversize         5       80				.020" Oversize		113-0166	2	Standard
112-0180-40   2   .040" Oversize   113-0166-10   2   .010" Oversize   Begin Spec D   113-0166-20   2   .020" Oversize   112-0228   2   Standard   113-0166-30   2   .030" Oversize   112-0228-05   2   .005" Oversize   113-0166-40   2   .040" Oversize   112-0228-10   2   .010" Oversize   113-0166-40   2   .040" Oversize   112-0228-20   2   .020" Oversize   113-0165   2   Standard   112-0228-30   2   .030" Oversize   113-0165-05   2   .005" Oversize   112-0228-30   2   .030" Oversize   113-0165-10   2   .010" Oversize   112-01228-40   2   .040" Oversize   113-0165-10   2   .010" Oversize   2   112-0112   2   Pin, Piston   113-0165-20   2   .020" Oversize   3   518-0294   4   Ring, Retaining - Piston Pin   113-0165-30   2   .030" Oversize   (Less Bearing)   Key 3 and 4 - Begin Spec D   5   805-0010   4   Bolt, Rod Cap   113-0203   2   Standard   113-0203-05   2   .005" Oversize   114-0188   4   Standard   113-0203-20   2   .020" Oversize   114-0188   4   Standard   113-0203-20   2   .020" Oversize   114-0188-02   2   .002" Undersize   113-0203-30   2   .030" Oversize   .020" Overs		112-0180-30		.030" Oversize		113-0166-05	2	.005" Oversize
112-0228       2       Standard       113-0166-30       2       .030" Oversize         112-0228-05       2       .005" Oversize       113-0166-40       2       .040" Oversize         112-0228-10       2       .010" Oversize       Key 3 and 4 - Spec A Thru C         112-0228-20       2       .020" Oversize       113-0165       2       Standard         112-0228-30       2       .030" Oversize       113-0165-05       2       .005" Oversize         112-0228-40       2       .040" Oversize       113-0165-10       2       .010" Oversize         2       112-0112       2       Pin, Piston       113-0165-20       2       .020" Oversize         3       518-0294       4       Ring, Retaining - Piston Pin       113-0165-30       2       .030" Oversize         4       114-0203       2       Rod Assembly, Connecting (Less Bearing)       113-0165-40       2       .040" Oversize         5       805-0010       4       Bolt, Rod Cap       113-0203       2       Standard         6       114-0036       2       Bushing, Piston Pin       113-0203-05       2       .005" Oversize         7       BEARING, HALF - CONNECTING ROD       113-0203-10       2       .020" Oversize		112-0180-40	2 ·	.040" Oversize		113-0166-10	2	.010" Oversize
112-0228       2       Standard       113-0166-30       2       .030" Oversize         112-0228-05       2       .005" Oversize       113-0166-40       2       .040" Oversize         112-0228-10       2       .010" Oversize       Key 3 and 4 - Spec A Thru C         112-0228-20       2       .020" Oversize       113-0165       2       Standard         112-0228-30       2       .030" Oversize       113-0165-05       2       .005" Oversize         112-0228-40       2       .040" Oversize       113-0165-10       2       .010" Oversize         2       112-0112       2       Pin, Piston       113-0165-20       2       .020" Oversize         3       518-0294       4       Ring, Retaining - Piston Pin       113-0165-30       2       .030" Oversize         4       114-0203       2       Rod Assembly, Connecting (Less Bearing)       113-0165-40       2       .040" Oversize         5       805-0010       4       Bolt, Rod Cap       113-0203       2       Standard         6       114-0036       2       Bushing, Piston Pin       113-0203-10       2       .005" Oversize         7       BEARING, HALF - CONNECTING ROD       113-0203-20       2       .010" Oversize				Begin Spec D		113-0166-20	2	.020" Oversize
112-0228-05       2       .005" Oversize       113-0166-40       2       .040" Oversize         112-0228-10       2       .010" Oversize       Key 3 and 4 - Spec A Thru C         112-0228-20       2       .020" Oversize       113-0165       2       Standard         112-0228-30       2       .030" Oversize       113-0165-05       2       .005" Oversize         112-0228-40       2       .040" Oversize       113-0165-10       2       .010" Oversize         2       .112-0112       2       Pin, Piston       .113-0165-20       2       .020" Oversize         3       .518-0294       4       Ring, Retaining - Piston Pin       .113-0165-30       2       .030" Oversize         4       .114-0203       2       Rod Assembly, Connecting (Less Bearing)       .113-0165-40       2       .040" Oversize         5       805-0010       4       Bolt, Rod Cap       .113-0203       2       Standard         6       .114-0036       2       Bushing, Piston Pin       .113-0203-05       2       .005" Oversize         7       BEARING, HALF - CONNECTING ROD       .113-0203-10       2       .020" Oversize         114-0188       4       Standard       .113-0203-20       2       .020" Ov		112-0228	2			113-0166-30	2	.030" Oversize
112-0228-10       2       .010" Oversize       Key 3 and 4 - Spec A Thru C         112-0228-20       2       .020" Oversize       113-0165       2       Standard         112-0228-30       2       .030" Oversize       113-0165-05       2       .005" Oversize         112-0228-40       2       .040" Oversize       113-0165-10       2       .010" Oversize         2       112-0112       2       Pin, Piston       113-0165-20       2       .020" Oversize         3       518-0294       4       Ring, Retaining - Piston Pin       113-0165-30       2       .030" Oversize         4       114-0203       2       Rod Assembly, Connecting (Less Bearing)       113-0165-40       2       .040" Oversize         5       805-0010       4       Bolt, Rod Cap       113-0203       2       Standard         6       114-0036       2       Bushing, Piston Pin       113-0203-05       2       .005" Oversize         7       BEARING, HALF - CONNECTING ROD       113-0203-10       2       .010" Oversize         114-0188       4       Standard       113-0203-20       2       .020" Oversize         114-0188-02       2       .002" Undersize       113-0203-30       2       .030" Oversize <td></td> <td>112-0228-05</td> <td></td> <td>.005" Oversize</td> <td></td> <td>113-0166-40</td> <td>2</td> <td>.040" Oversize</td>		112-0228-05		.005" Oversize		113-0166-40	2	.040" Oversize
112-0228-30 2 .030" Oversize 113-0165-05 2 .005" Oversize 112-0228-40 2 .040" Oversize 113-0165-10 2 .010" Oversize 2 .112-0112 2 Pin, Piston 113-0165-20 2 .020" Oversize 3 .518-0294 4 Ring, Retaining - Piston Pin 113-0165-30 2 .030" Oversize 4 .114-0203 2 Rod Assembly, Connecting (Less Bearing)				.010" Oversize				Key 3 and 4 - Spec A Thru C
112-0228-30       2       .030" Oversize       113-0165-05       2       .005" Oversize         112-0228-40       2       .040" Oversize       113-0165-10       2       .010" Oversize         2       112-0112       2       Pin, Piston       113-0165-20       2       .020" Oversize         3       518-0294       4       Ring, Retaining - Piston Pin       113-0165-30       2       .030" Oversize         4       114-0203       2       Rod Assembly, Connecting (Less Bearing)       113-0165-40       2       .040" Oversize         5       805-0010       4       Bolt, Rod Cap       113-0203       2       Standard         6       114-0036       2       Bushing, Piston Pin       113-0203-05       2       .005" Oversize         7       BEARING, HALF - CONNECTING ROD       113-0203-10       2       .010" Oversize         114-0188       4       Standard       113-0203-20       2       .020" Oversize         114-0188-02       2       .002" Undersize       113-0203-30       2       .030" Oversize		112-0228-20	2	.020" Oversize		113-0165	2 ·	Standard
2       112-0112       2       Pin, Piston       113-0165-20       2       .020" Oversize         3       518-0294       4       Ring, Retaining - Piston Pin       113-0165-30       2       .030" Oversize         4       114-0203       2       Rod Assembly, Connecting (Less Bearing)       113-0165-40       2       .040" Oversize         5       805-0010       4       Bolt, Rod Cap       113-0203       2       Standard         6       114-0036       2       Bushing, Piston Pin       113-0203-05       2       .005" Oversize         7       BEARING, HALF - CONNECTING ROD       113-0203-10       2       .010" Oversize         114-0188       4       Standard       113-0203-20       2       .020" Oversize         114-0188-02       2       .002" Undersize       113-0203-30       2       .030" Oversize		112-0228-30		.030" Oversize		113-0165-05	2	.005" Oversize
2 112-0112 2 Pin, Piston 113-0165-20 2 .020" Oversize 3 518-0294 4 Ring, Retaining - Piston Pin 113-0165-30 2 .030" Oversize 4 114-0203 2 Rod Assembly, Connecting (Less Bearing)		112-0228-40		.040" Oversize		113-0165-10	2	.010" Oversize
4 114-0203 2 Rod Assembly, Connecting (Less Bearing) 113-0165-40 2 .040" Oversize Key 3 and 4 - Begin Spec D  5 805-0010 4 Bolt, Rod Cap 113-0203 2 Standard  6 114-0036 2 Bushing, Piston Pin 113-0203-05 2 .005" Oversize  7 BEARING, HALF - CONNECTING ROD 113-0203-10 2 .010" Oversize  114-0188 4 Standard 113-0203-20 2 .020" Oversize  114-0188-02 2 .002" Undersize 113-0203-30 2 .030" Oversize	2	112-0112		Pin, Piston		113-0165-20	2	.020" Oversize
(Less Bearing)     Key 3 and 4 - Begin Spec D       5 805-0010     4 Bolt, Rod Cap     113-0203     2 Standard       6 114-0036     2 Bushing, Piston Pin     113-0203-05     2 .005" Oversize       7 BEARING, HALF - CONNECTING ROD     113-0203-10     2 .010" Oversize       114-0188     4 Standard     113-0203-20     2 .020" Oversize       114-0188-02     2 .002" Undersize     113-0203-30     2 .030" Oversize	3	518-0294	4	Ring, Retaining - Piston Pin		113-0165-30	2	.030" Oversize
5       805-0010       4       Bolt, Rod Cap       113-0203       2       Standard         6       114-0036       2       Bushing, Piston Pin       113-0203-05       2       .005" Oversize         7       BEARING, HALF - CONNECTING ROD       113-0203-10       2       .010" Oversize         114-0188       4       Standard       113-0203-20       2       .020" Oversize         114-0188-02       2       .002" Undersize       113-0203-30       2       .030" Oversize	4	114-0203	2	Rod Assembly, Connecting		113-0165-40	2	.040" Oversize
6 114-0036 2 Bushing, Piston Pin 113-0203-05 2 .005" Oversize 7 BEARING, HALF - CONNECTING ROD 113-0203-10 2 .010" Oversize 114-0188 4 Standard 113-0203-20 2 .020" Oversize 114-0188-02 2 .002" Undersize 113-0203-30 2 .030" Oversize				(Less Bearing)				Key 3 and 4 - Begin Spec D
7 BEARING, HALF - CONNECTING ROD 113-0203-10 2 .010" Oversize 114-0188 4 Standard 113-0203-20 2 .020" Oversize 114-0188-02 2 .002" Undersize 113-0203-30 2 .030" Oversize	5	805-0010	4	Bolt, Rod Cap		113-0203	2 .	Standard
7 BEARING, HALF - CONNECTING ROD 113-0203-10 2 .010" Oversize 114-0188 4 Standard 113-0203-20 2 .020" Oversize 114-0188-02 2 .002" Undersize 113-0203-30 2 .030" Oversize	6	114-0036	2	Bushing, Piston Pin		113-0203-05	`2	.005" Oversize
114-0188 4 Standard 113-0203-20 2 .020" Oversize 114-0188-02 2 .002" Undersize 113-0203-30 2 .030" Oversize	_		LF - CO			113-0203-10	2	.010" Oversize
114-0188-02 2 .002" Undersize 113-0203-30 2 .030" Oversize	•		_			113-0203-20	2	.020" Oversize
						113-0203-30	2	.030" Oversize
			_			113-0203-40	2	.040" Oversize

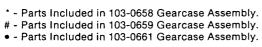


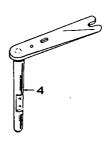


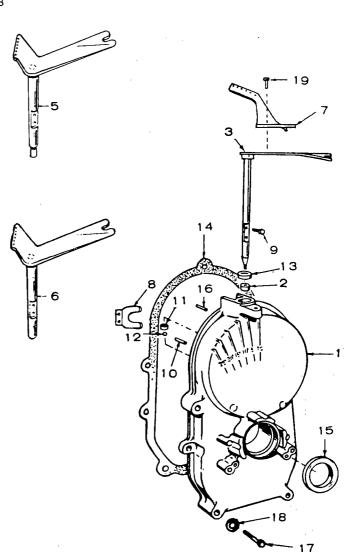
REF. NO.	PART NO.	QTY. USED	PART DESCRIPTION	REF. NO.	PART NO.	QTY. USED	PART DESCRIPTION
1	104-0170	1	Screw, Flywheel Mounting	7	518-0014	1	Ring, Retaining - Gear
•	10.01.0		- Special	8	104-0043	• 1	Washer, Gear Retaining
2	850-0055	· 1	Washer, Lock - Spring (7/16")	9	104-0032	1	Gear, Crankshaft
3	526-0262	1	Washer, Flat (15/16" ID	10	515-0198	1	Key, Crankshaft Stub
•	020 0202	-	x 1.50" OD x .31" Thk)	11	515-0001	1	Key, Crankshaft Gear
4	134-0673	1	Gear, Ring (Part of Flywheel)	12	515-0227	1	Key, Flywheel
6	FLYWHEEL	(Includes		13	CRANKSHA	FT (Includ	
4		(	Engines w/o Flywheel Alternator		104-1312	1	1-7/16" OD Stub Shaft
	134-2464	1	Keys 1 and 3 - Spec A thru C		104-1315	1	1-5/8" OD Stub Shaft
	134-4044	1	Keys 1 and 3 - Begin Spec D		104-1339	1	1.437" OD Stub Shaft
	134-2768	1	Keys 2 and 4		104-1293	1	1.626" OD Stub Shaft
	70 1 2 2 00	·	Engines with Flywheel Alternator		104-1311	1	9 Tooth Spline
			15 Ampere		104-1500	1	11 Tooth Spline
	134-2462	1	Keys 1 and 3 - Spec A thru C		104-1310	1	13 Tooth Spline
	134-4045	1	Keys 1 and 3 - Begin Spec D	14	134-2433	1	Guard, Flywheel - Key 1 and 3
	134-2770	<u>i</u>	Keys 2 and 4	15	821-0010	3	Screw, Self-Locking
	104 2770	•	20 Ampere				Washer Head (1/4-20 x 1/2")
	134-2467	1	Keys 1 and 3				- Key 1 & 3
	134-2769	i i	Keys 2 and 4				

#### **GEARCASE**

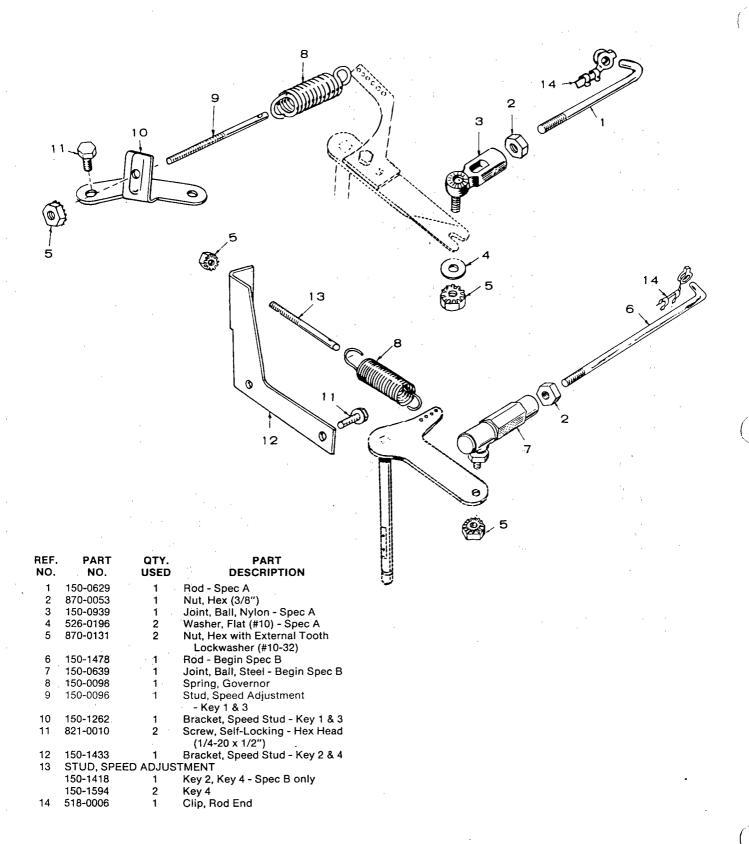
REF. NO.	PART NO.	QTY. USED	PART DESCRIPTION
1	GEARCASE	, ASSEMBL	.Y
	103-0658	. 1	Key 1 and 3 - Spec A (Includes Parts Marked *)
	103-0659	1	Key 1 and 3 - Begin Spec B (Includes Parts Marked #)
	103-0661	1	Key 2 and 4 (Includes Parts Marked ●)
2	BEARING I	JPPER GOV	/ERNOR SHAFT
_	510-0013		Needle - Key 1 and 3 - Spec A
	510-0015	1 #	Sleeve - Key 1 and 3 - Begin Spec B, Key 2 and 4
3	150-1200	1 1	- All Specs Shaft and Arm, Governor
4	150-1450	1 #	- Key 1 and 3 - Spec A Shaft and Arm, Governor
_			- Key 1 and 3 - Begin Spec B
5	150-1436	1	Shaft and Arm, Governor
			- Key 2 and 4 - Spec A (Used
			with Gearcase which has
_	150 1001	4 .	Lower Needle Bearing)
6	150-1601	1 •	Shaft and Arm, Governor - Key 2 and 4 - Begin Spec B
			(Use with Spec A Engines which have a Ball Bearing in Gearcase)
7	150-1073	1	Arm, Extension - Key 1 and 3
8	150-1187		Yoke, Governor Shaft
9	815-0046	2 *#•	Screw, Machine - Pan Head (#8-32 x 3/8")
10	516-0130	1 *#•	Pin, Roll
11	510-0008		Bearing, Needle - Key 1 and 3 Spec A
12	510-0014	1 #•	Bearing, Ball - Key 1 and 3 - Begin Spec B, Key 2 and 4 - All Specs
13	509-0008	1 *#∢	Seal, Oil
14	103-0408	1	Gasket, Gearcase
15	509-0040	1 *•	Seal, Oil
16	516-0141	2	Pin, Roll
17	SCREW, CA	P - HEX HE	AD
	800-0032		5/16-18 x 1-3/4"
	800-0034	1	5/16-18 x 2-1/4"
18	526-0065	5	Washer, Flat - Copper (21/64" ID x 9/16" OD
19	815-0181	1	x 1/16" Thk) Screw, Tapping - Hex Head W/ET, Brass (#10-32 x 1/2")



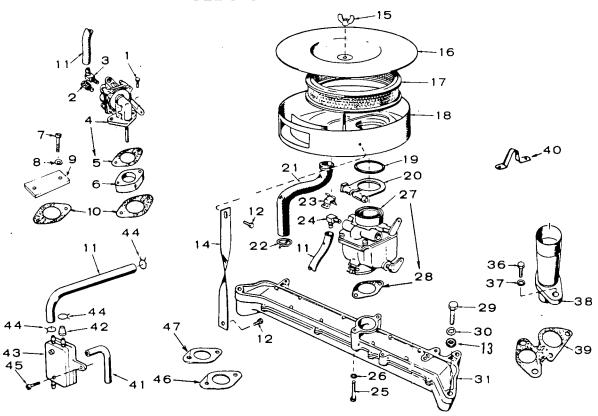




#### **GOVERNOR**

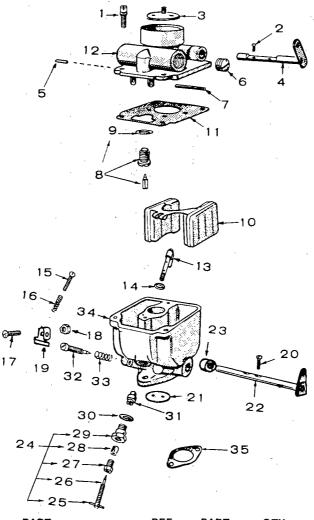


#### **FUEL SYSTEM AND EXHAUST**



REF. NO.	PART NO.	QTY. USED	PART DESCRIPTION	REF. NO.	PART NO.	QTY. USED	PART DESCRIPTION
1	806-0009	2	Screw, Counterbore Cap	24	FITTING F	HOSE - CAR	RBURETOR INLET
			- Hex Head (1/4-20 x 1-1/4")		502-0313	1	Elbow, Hose
			- Key 1 and 3, Spec A thru C		502-0395	i	Connector, Hose - Begin Spec B
2	502-0065	1	Elbow, Pipe - 45° - Key 1 and 3, Spec A thru C	25	800-0012	2	Screw, Cap - Hex Head (1/4-20 x 2-1/4")
3	502-0313	1	Elbow, Hose - Key 1 and 3,	26	850-0040	2	Washer, Lock - Spring (1/4")
			Spec A thru C	27			Carburetor, Gasoline (See
4	149-1791	1	Pump, Fuel (See Separate Group for Components, Includes Mounting Gasket) - Key 1		142 <del>-0503</del> <b>0635</b>		Separate Group for Components, Includes Mounting Gasket)
5	149-0003	1	and 3, Spec A thru C	28	145-0438	1	Gasket, Carburetor Mounting
_			Gasket, Fuel Pump Mounting - Spec A thru C	29	800-0058	4	Screw, Cap - Hex Head (3/8-16 x 3")
6	149-0045	1	Spacer, Fuel Pump - Key 1	30	850-0050	4	Washer, Lock - Spring (3/8")
-	000 0004	~	and 3, Spec A thru C	31	MANIFOLD	D, INTAKE	
7	800-0004	2	Screw, Cap - Hex Head		154-2292	1	Spec A thru C
_	500 0000		(1/4-20 x 5/8") - Key 2 and 4		154-2293	1	Begin Spec D
8	526-0063	2	Washer, Flat - Copper (17/64" ID x 7/16" OD	36	800-0512	4	Screw, Cap - Hex Head (5/16-18 x 1")
			x 1/32" Thk) - Key 2 & 4	37	850-0045	4	Washer, Lock - Spring (5/16")
9	149-0136	1	Cover, Plate - Fuel Pump	38	154-1484	2	Adapter, Exhaust
10	140.0000		Opening - Key 2 & 4	39	154-1528	2	Gasket, Intake and Exhaust
10	149-0003	1	Gasket				- Spec A thru C
11	503-0707	1	Hose, Fuel - Key 1 & 3	40	403-1125	2	Bracket, Lifting
12	821-0010	2	Screw, Cap - HWH	41	503-0707	1	Hose, Fuel Pump Vacuum
13	526-0026	4	(1/4-20 x 1/2")				- Begin Spec D
13	526-0026	4	Washer, Flat (13/32 ID x 3/4 OD x 1/16" Thk)	42	149-1321	1	*Cap, Fuel Outlet - Key 3,
14	SUPPORT,	AID CLEAN	KI/IO INK)	40	440 4000		Begin Spec D
17	140-1245	AIR CLEAR	Key 1 and 3	43	149-1982	1	Pump, Fuel (See Separate Group
	140-1279	1					for Components, Includes
15	865-0020	1	Key 2 and 4				Parts Marked *) - Key 3, Begin
16	140-1232	1	Nut, Wing (1/4-20)			0	Spec D
17	140-1232	1	Cover, Air Cleaner	44	503-0301	3	*Clamp, Hose - Key 3,
18	140-1228	1	Element, Air Cleaner				Begin Spec D
		1	Housing, Air Cleaner	45	815-0555	2	Screw, Tapping - Pan Head
19	509-0124	1	Seal, O-Ring				(#10-24 x 5/8")
	140-1058		Clamp, Air Cleaner	46	154-1482	2	Gasket, Exhaust - Begin Spec D
21	123-1263	1	Tube, Breather	47	154-2219	. 2	Gasket, Intake - Begin Spec D
	503-0171	1	Clamp, Hose	48	503-073		Clamp, WIRE /1/11
23	518-0328	1	Clip, Retaining - Cable	* - Part	s Included ir	n 149-1982 F	Fuel Pump Kit.
	44		A	13			·

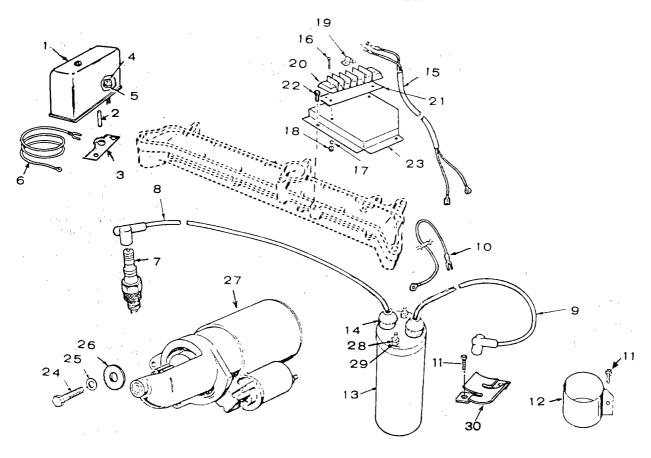
#### **CARBURETOR PARTS**



				-0 1				e e e
REF. NO.		,	QTY. USED	PART DESCRIPTION	REF. NO.	PART NO.	QTY. USED	
	142-0635		1	£Carburetor	16	142-0035	1	Spring, Throttle Stop Screw
	142-0371	•	1 .	Repair Kit (Includes Parts Marked *)	17	813-0102	1	Screw, Machine - Round Head (#10-32 x 5/8")
	142-0033		1 -	*Gasket Kit (Includes Parts	18	861-0008	1	Nut, Hex (#10-32)
				Marked †)	19	145-0445	1	Lever, Idle Stop
1.	815-0109		3	Screw, Machine - Fillister Head (#10-24 x 5/8")	20	815-0072	2	*Screw, Machine - Oval Head (#4-40 x 1/4")
2	815-0091		- 2	*Screw, Machine - Fillister	21	142-0369	1	Fly, Throttle
				Head with Internal Tooth	22	142-0368	1	*Shaft, Throttle
				Lockwasher (#4-40 x 3/16")	23	142-0343	. 2	*Bushing, Throttle Shaft
3	142-0055		1	Fly, Choke	· 24	142-0042	1	Needle Assembly, Main
4	142-0420		1	Shaft, Choke	, 25	516-0027	1	Pin, Dowel - Main Needle
5	142-0227		1	Pin, Dowel - Choke Stop	26	142-0041	1	*Needle, Main Adjusting
6	505-0008		1	Plug, Fuel Inlet	27	142-0045	1	Retainer, Main Needle Packing
7	142-0039		1 1	*Shaft, Fuel Float	28	142-0206	1	*Packing, Main Needle
8	142-0049	100	1	*Valve and Seat Assembly,	29	142-0046	1 '	Retainer, Main Needle
			1.	Float	30	148-0017	1	†Gasket - Main Needle -
9	148-0017		1	†Gasket - Float Valve Seat	31	142-0370	1	Nut and Jet Assembly
10	142-0361		1	Float, Fuel	32	142-0040	. 1	*Needle, Idle Adjusting
11	142-0031		1	†Gasket - Body to Cover	33	142-0282	1	Spring, Idle Needle
12	142-0205		, 1	Cover, Carburetor	34		1	Body, Carburetor (Not Sold
13	142-0285		1 .	Nozzle, Fuel				Separately)
14	142-0032		1	†Gasket, Nozzle	35	145-0438	1	£†Gasket
15	812-0065		1	Screw, Machine - Round Head				
				(#6-32 x 5/8")	* - In	cluded in Rep	air Kit.	

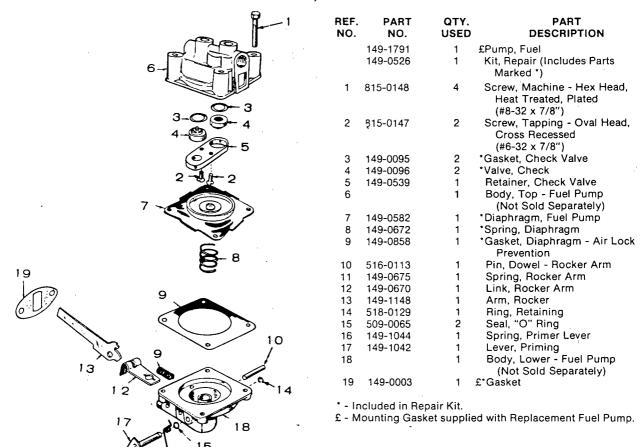
<sup>\* -</sup> Included in Repair Kit. † - Included in Gasket Kit. £ - Mounting Gasket supplied with Replacement Carburetor.

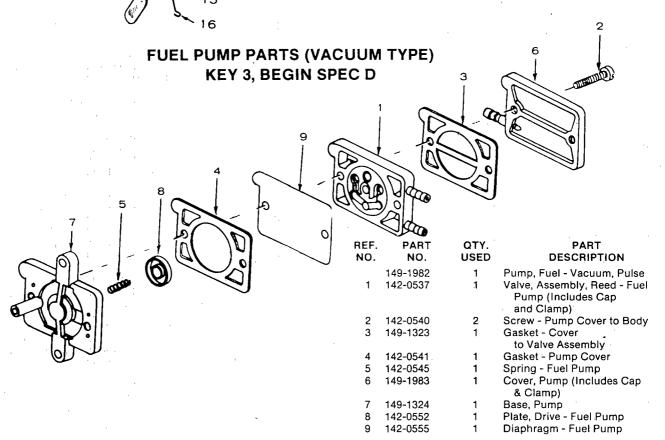
### **IGNITION SYSTEM**



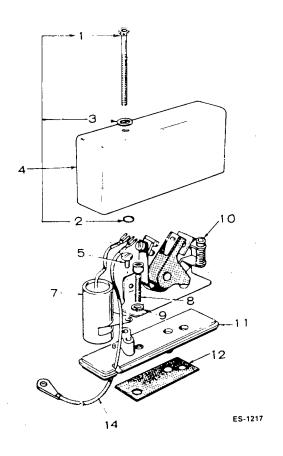
REF.	PART	QTY.	PART		REF.	PART	QTY.	PART
NO.	- NO.	USED	DESCRIPTION		NO.	NO.	USED	DESCRIPTION
1	BREAKER BO	DX ASSE	MBLY (See Separate Group for		13	166 <del>-0535-</del> 77	72 1	Coil, Ignition
	Components	)			14	166-0604	2	Cap (Partion Coil) # 166-0535)
	160-1210	1	Begin Spec C		15	338-0619	1	Harness, Wiring - Starter
	160-1158	1	Spec A and B					to Terminal Block
2	160-1151	1	Plunger		16	812-0081	2	Screw, Machine - Round Head,
3	160-1150	1 .	£Gasket					Cross Recessed (#8-32 x 5/8")
4	802-0034	2	Screw, Cap - Socket Head		17	850-0025	2	Washer, Lock - Spring (#8)
		•	(1/4-20 x 3/4")		18	860-0008	2	Nut, Hex (#8-32)
5	850-0038	2	Washer, Lock - Spring (1/4")		19	332-1043	1	Jumper, Terminal
6	336-2378	,, <b>1</b>	Lead, Breaker Box to Coil		20	332-0604	1	Block, Terminal
7	PLUG, SPARI	Ŕ			21	332-1273	1	Strip, Marker
			Spec A Thru C		22	821-0004	2	Screw, Self-locking - Hex Head
	167-0240	2	Non-Resistor					(#10-32 x 5/16")
	167-0247	2	Resistor		23	301-3530	1	Bracket, Terminal Block
			Begin Spec D	-ain F	24	800-0051	2	Screw, Cap - Hex Head
	167-0291	2	Resistor - 167-0243 B	segii ~				(3/8-16 x 1-1/4")
8	CABLE, SPAF		- LEFT SIDE		25	850-0050	2	Washer, Lock - Spring (3/8")
	167-1 <del>593-</del>   <b> </b>	_	Non-Resistor		26	526-0026	2	Washer, Flat (13/16" ID x
	167- <del>1595-</del>   60		Resistor					3/4" OD x 1/16" Thk)
9	CABLE, SPAP	RK PLUG	- RIGHT SIDE		27	STARTER (S	ee Separa	ate Group for Components)
	167- <del>1594</del>   66		Non-Resistor			191-0734	1	Spec A
	167-1596 166	b2 1	Resistor			191-1052 194	19-03	Spec A Begin Spec B- Replaced By 191-1682- Nut Hay (Special)
10	LEAD, COIL 1	TO TERM			28	166-0554	2	Nut, Hex (Special)
	166-0702	- 1	14" Long		29	850-2005	2	Washer, Lock - Spring (Special)
	336-3145	1 -	12" Long		30	166-0741	1	Bracket, Ign. Coil - Begin Spec D
11	SCREW, HEX	HEAD			3٤	166-0614	2	Bushing, Rubber (InSIDE Cap
	821-0010	1	Self-Lock - Spec A thru C		£ - Mou		supplied	with new unit.
		30000	(1/4-20 x 1/2")					, (166-66-1)
	815-0261	2	Washer Head - Begin Spec D			160-1374	ا م	Kit, Electrical
			(1/4-20 x 1/2")			, ,		(converts Breaker?
12	CLAMP, COIL	- ' '						ignition to
	166-0617	1	Spec A thru C					Ignicion To
	503-0311	1 .	Begin Spec D					ignition to Electronic)

## FUEL PUMP PARTS (MECHANICAL TYPE) KEY 1 AND 3, SPEC A THRU C





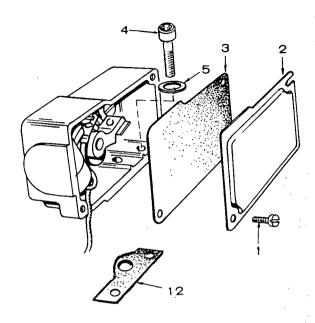
## BREAKER BOX (TOP ADJUSTABLE) - BEGIN SPEC C

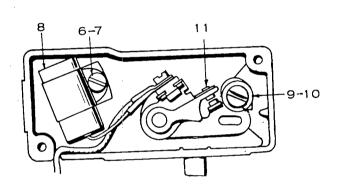


REF.		QTY. USED	PART DESCRIPTION
	160-1303	1	Breaker Box (Includes Parts Marked *)
1	802-0022	1	*Screw, Cap - Hex Socket (#10-24 x 1-1/2")
2	509-0065	1	*Retainer ("O" Ring)
3	526-0008	1	Washer, Flat (13/64 ID x 7/16 OD x 1/32" Thk)
4	160-1285	1	*Cover, Breaker Box
5	815-0358	1 `	*Screw, Cap - Slotted (#8-32 x 5/16")
7	312- <del>0244</del> <b>c24</b>	6 1	*Condenser
. 8	802-0034	. 2	*Screw, Cap - Socket Head (1/4-20 x 3/4")
9	850-0040	2	*Washer, Lock (1/4")
10	· 160-1183	1	*Point Set, Breaker
11	.160-1219	1	*Base, Breaker
12	-160-1150	1	*Gasket, Breaker Box
14	336-2378	1	Lead, Breaker Box to Coil
	160-1311	1	Tune Up Kit (Includes Points and Condenser)

<sup>\* -</sup> Parts Included in 160-1303 Breaker Box.

## BREAKER BOX (SIDE ADJUSTABLE) - SPEC A AND B

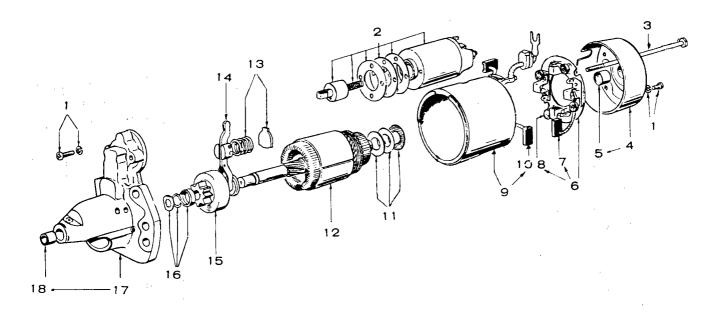




REF. NO.		QTY. USED	PART DESCRIPTION
	-160-1158	1	Box Assembly, Breaker
1	815-0358		Screw, Tapping - Hex Head, Slotted (#8-32 x 5/16")
2	160-1149	. 1	Cover, Breaker Box
	160-1148		Gasket, Cover
4	802-0034	2	Screw, Cap - Socket Head (1/4-20 x 3/4")
5	850-0038	2	Washer, Lock - Spring (1/4")
6	815-0403	1	Screw, Tapping - Pan Head (#8-32 x 5/16")
7	850-0025	. 1	Washer, Lock - Spring (#8)
8	312-0069	1	Condenser, Ignition
9	870-0221	1	Nut, Hex with External Tooth Lockwasher (#8-32)
10	815-0405	1	Screw, Machine - Pan Head, Cross Recessed (#8-32 x 1/2")
11	160-1154	· 1	Point Set, Breaker
12	160-1150	. 1	£Gasket
	160-1161	1	Kit, Ignition Tune-Up (Includes Point Set and Condenser)

 $<sup>{\</sup>mathfrak L}\,$  - Mounting Gasket supplied with new unit.

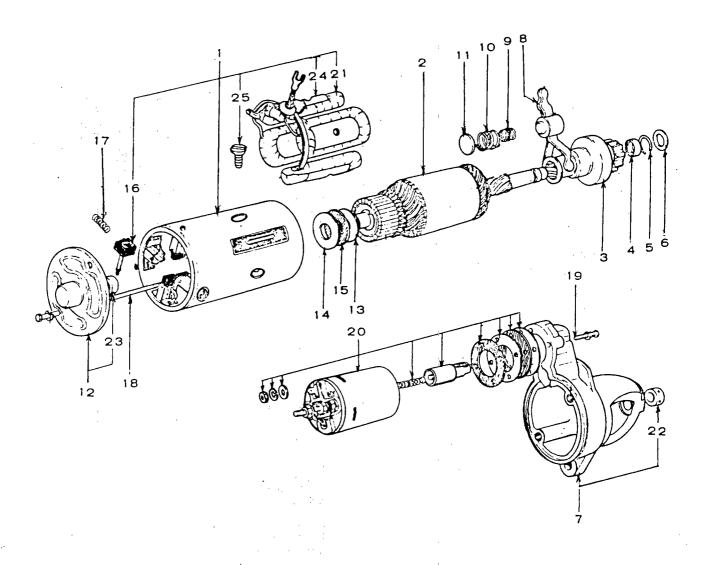
#### STARTER PARTS - BEGIN SPEC B



REF. NO.	PART NO.	QTY. USED	PART DESCRIPTION
	191-1052	1	Starter - Replaced By 191-1949-03
4	191-1032	1	Screw & Washer Set
1	191-0987	1	Solenoid Assembly
2 3	191-0988	2	Bolt - Hex Washer Head
4	191-1009	1.	Bracket, Rear - Starter (Includes Rear Sleeve Bearing)
5	191-1010	1	Bearing, Sleeve (Rear)
6	191-1006	1	*Holder, Brush (Includes Negative Brush and Brush Springs)
7	191-1008	1	*Brush, Starter (Negative)
8	191-1007	3	*Spring, Helical, Compression (Brush)
9	191-1089	1	Yoke Assembly, (Includes Frame, Pole Shoes, Field Coil and Replaceable Positive Brushes)
10	191-1005	2	Brush, Starter (Positive)
11	191-0997	Ĩ	Insulating, Washer Set
	191-1088	1	Armature, Starter
	191-0984	1	Plate & Spring Set
14	191-0983	1	Lever, Clutch
15	191-1087	1	Clutch & Pinion Gear
16	191-0991	1	Stop Retaining Set - Pinion Gear
17	191-1086	1	Bracket, Front - Starter (Includes Front Sleeve Bearing)
18	191-0971	1	Bearing, Sleeve (Front)

<sup>\* -</sup> Early BrushHolder equipped with Two (2) Negative Brushes and Four (4) Brush Springs - Completely Interchangeable with Current Brush Holder. When replacing the negative brushes on early models only one (1) is required, but two (2) may be used.

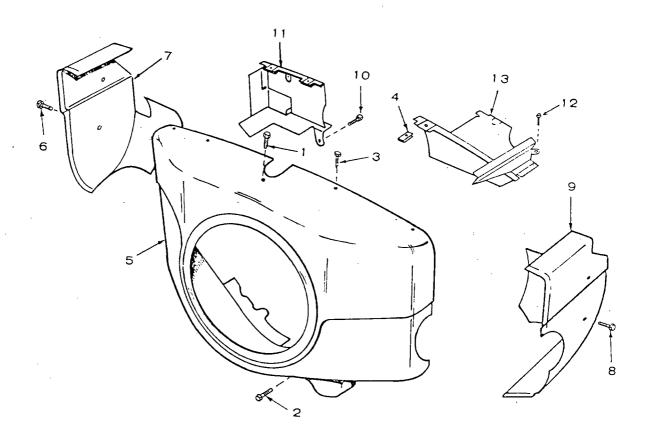
### **STARTER PARTS - SPEC A ONLY**



REF. NO.		QTY. USED	PART DESCRIPTION	REF. NO.	PART NO.	QTY. USED	PART DESCRIPTION
	191-0734	1	Starter	13	191-0754	1	Washer, Flat
1	191-0742	1	Yoke Assembly (Includes	14	191-0755	1	Washer, Flat
			Parts Marked *)	15	191-0756	1	Insulator, Disc
2	191-0743	1	Armature, Starter	16	191-0757	4	*Brush, Starter
3	191-0744	1	Clutch - Pinion Gear, Starter	17	191-0758	4	Spring, Helical, Compression
4	191-0745	1	Stop, Pinion Gear				(Brush)
5	191-0746	1	Ring, Retaining	18	191-0759	2	Bolt, Machine (Through)
· 6	191-0747	1	Washer, Thrust	19	191-0760	3	Screw, Machine, Pan Head
7	191-0748	1	Bracket, Starter - Front	20	191-0761	1	Solenoid, Starter
			(Includes Bearing)	21	191-0762	1	*Coil, Field, Starter
8	191-0749	1	Lever, Clutch	22	191-0763	1	Bearing, Sleeve (Front)
9	191-0750	1	Spring, Helical, Compression (A)	23	191-0764	1	Bearing, Sleeve (Rear)
10	191-0751	· 1	Spring, Helical, Compression (B)	24	191-0765	4	'Shoe, Pole, Field Coil
11	191-0752	· 1	Holder, Spring	25	191-0766	4	*Screw, Machine, Pan Head
12	191-0753	. 1	Bracket, Starter - Rear				
			(Includes Bearing)	• -	Included in `	Yoke Asse	mbly.

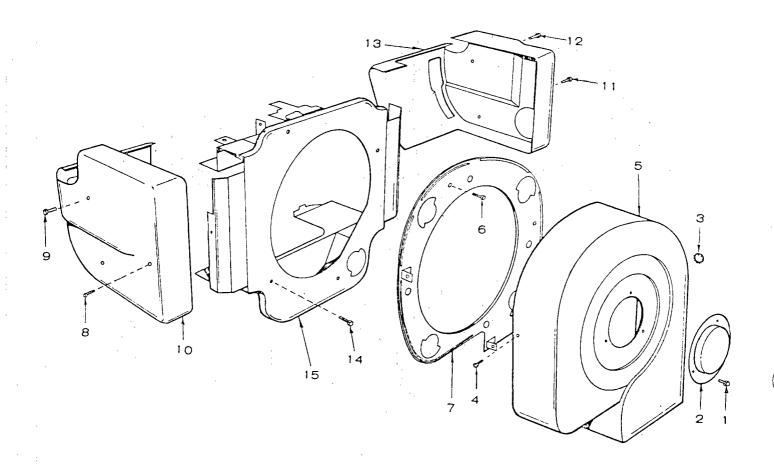
<sup>\* -</sup> Included in Yoke Assembly.

## AIR HOUSING (PRESSURE FLO COOLING) - KEY 1 & 3



REF. NO.	PART NO.	QTY. USED	PART DESCRIPTION	REF. NO.	PART NO.	QTY. USED	PART DESCRIPTION
`` 1	815-0290	1	Screw, Tapping - HWH (1/4-20 x 5/8")	8	815-0261	2	Screw, Tapping - HWH (1/4-20 x 1/2")
2	821-0010	2	Screw, HWH - Self-Locking	9	HOUSING,	AIR - RIGH	HT SIDE
_	0.1= 0.1= 1		(1/4-20 x 1/2")		134-2488	1	Spec A
3	815-0474	4	Screw, Tapping - HWH		134-2799	1.	Spec B
			(1/4-20 x 1/2")		134-3282	1	Spec C
4	870-0107	4	Nut, Speed (1/4")		134-3579	1	Begin Spec D
5	5 HOUSING, BLOWER		10	815-0370	2	Screw, Tapping - Hex Head	
,	134-2494	1	Spec A			-	(1/4-20 x 1/2")
	134-2811	1	Spec B	11	134-2487	1	Support, Housing - Left Side
	134-3021	1	Spec C	12	815-0261	2	Screw, Tapping - HWH
_	134-4083	1	Spec D	-		-	(1/4-20 x 1/2")
6	815-0261	2	Screw, Tapping - HWH	13	SUPPORT.	HOUSING	- RIGHT SIDE
			(1/4-20 x 1/2")		134-3012	1.	Begin Spec C
7	HOUSING, A	IR - LEFT	SIDE		134-2483	1	Spec A & B
	134-2489	1	Spec A and B			•	opec A & B
	134-3010	1	Spec C				
	134-3580	i	Begin Spec D				

## AIR HOUSING (VACU-FLO COOLING) - KEY 2 & 4



REF. NO.	PART NO.	QTY. USED	PART DESCRIPTION	REF. NO:	PART NO.	QTY. USED	PART DESCRIPTION
1	821-0009	3	Screw, Self-locking - HWH	10	HOUSING,	AIR - LEFT	SIDE
			(1/4-20 x 3/8")		134-2755	1	Spec A Thru C
2	134-3119	1	Cover, Scroll - PTO Hole		134-3617	1	Begin Spec D
3	517-0021	1	Plug, Button	11	821-0010	1	Screw, HWH - Self-locking
4	821-0010	5	Screw, Self-locking - HWH				(1/4-20 x 1/2")
			(1/4-20 x 1/2")	12	815-0261	2	Screw, Tapping - HWH
5	134-2761	1 :	Scroll, Air (Includes Built-			*	(1/4-20 x 1/2")
			in Guard Screens)	13	HOUSING,	AIR — RIG	HT SIDE
6	821-0010	4	Screw, Self-locking - HWH		134-2752	1	Spec A Thru C
			(1/4-20 x 1/2")		134-3618	1	Begin Spec D
7	134-2747	1	Backplate, Scroll	14	821-0010	4	Screw, HWH - Self-locking
8	821-0010	1	Screw, Self-locking - HWH				(1/4-20 x 1/2")
			(1/4-20 x 1/2")	. 15	HOUSING,	BLOWER	
9	815-0261	2	Screw, Tapping - HWH		134-2737	· 1	Spec A Thru C
			(1/4-20 x 1/2")		134-3421	1 .	Begin Spec D

#### SERVICE KITS AND MISCELLANEOUS

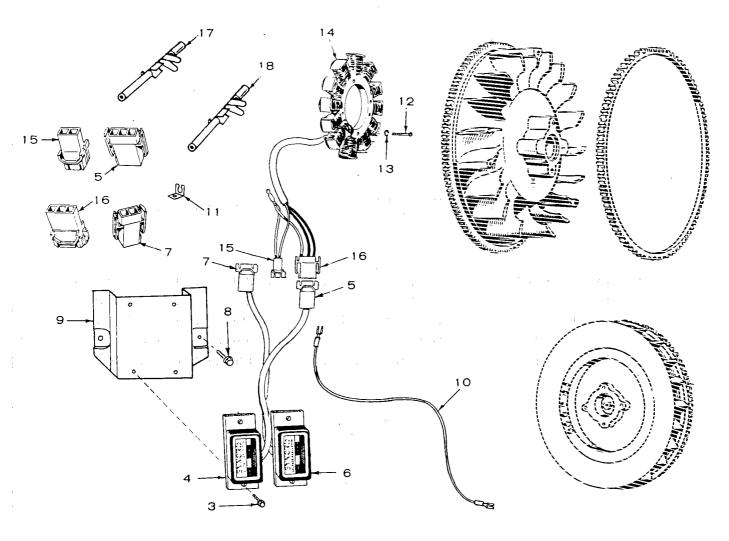
REF. NO.	PART NO.	QTY. USED	PART DESCRIPTION
	98-1807	1	Kit, Decal
	168-0122	1	Kit, Gasket (Complete Engine) - Spec A Thru C
٠.,	168-0157	1	Kit, Gasket (Complete Engine) - Begin Spec D
	168-0121	1	Kit, Gäsket (Carbon Removal) - Spec A Thru C
	168-0158	1	Kit, Gasket (Carbon Removal) - Begin Spec D
	522-0271	- 1	Kit, Engine Overhaul, Spec-A
	522-0304	1	Kit, Engine Overhaul, Spec C - Key 1 & 2
	522-0272		Kit, Engine Overhaul, Spee A-
	522-0305	1	-Kit, Engine Overhaul, Spec C
	522-0320	1	Kit, Éngine Overhaul, Begin Spec D - Key 3 & 4
	525-0137	1	Paint, Touch-up, Metallic Green (13 oz. Pressurized Can)
	525-0305	1	Paint, Touch-up, Non-Metallic Green (13 oz. Pressurized Can)
	525-0454	1	Paint, Touch-up, Greige (13 oz. Pressurized Can)

**NOTE:** For Additional Kits, refer to the Applicable Parts Group in Question.

### **OPTIONAL EQUIPMENT PARTS SECTION**

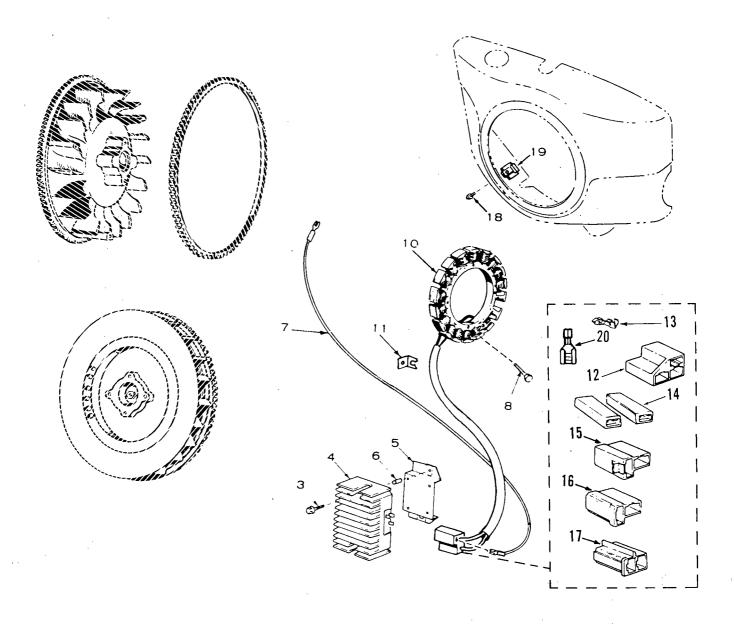
This section contains illustrated parts listing of factory installed options for these Industrial Engines. Options may not be applicable to all models; for field conversions additional parts are usually required. Some parts listed in the standard engine parts section beginning Spec C are also applicable as optional parts for Spec A and B. Optional parts listed in this section are in addition or in place of those shown in the standard engine parts section.

# OPTION 1 FLYWHEEL ALTERNATOR - 20 AMPERE (SYNCHRO)



REF.	PART NO.	QTY. USED	PART DESCRIPTION	REF. NO.	PART NO.	QTY. USED	PART DESCRIPTION
1	FLYWHEEL (		Alternator Rotor &	8	821-0010	2	Screw, Self-locking - Hex Head (1/4-20 x 1/2")
	Ring Gear) - Ref.	1	Key 1 and 3 Key 2 and 4	9	191-1107	1	Bracket, Mounting - Rectifier & Regulator
2	Ref.	1	Gear, Ring - Flywheel Screw, Cap - Hex Head with	10	336-2192	1	Lead, Electrical - Regulator to Terminal Block
3	815-0181	4	External Tooth Lockwasher (#10-32 x 5/16")	. 11 12	167-0188 813-0108	1 3	Clip, Cable Screw, Machine - Round Head, Cross Recessed (#10-32 x 1-1/4")
4	191-0938	1	Rectifier, Current (Includes a Connector Plug and 3 Female Contacts)	13 14	850-0030 191-0937	3 1	Washer, Lock - Spring (#10) Stator, Alternator (Includes
5 6 7	323-0882 191-0939 323-0880	1 1	Plug, Connector Regulator, Voltage (Includes a Connector Plug and 2 Female Contacts) Plug, Connector	15 16 17 18	323-0879 323-0881 323-0488 323-0496	1 1 5 5	2 Connectors and 5 Male Contacts) Cap, Connector Cap, Connector Contact, Connecting - Female Contact, Connecting - Male

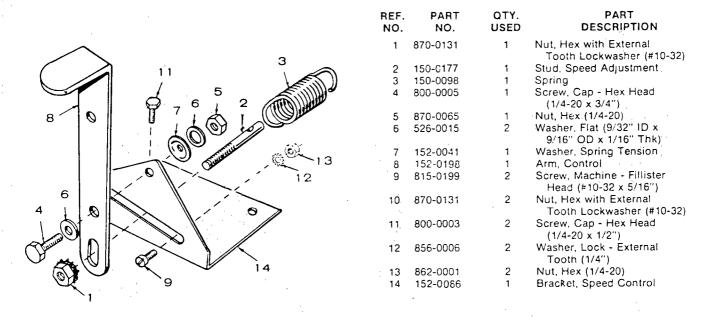
### **OPTION NO. 2** FLYWHEEL ALTERNATOR - 15 AMPERE (PHELON)



REF. NO.	PART NO.	QTY. USED	PART DESCRIPTION	REF. NO.	PART NO.	QTY. USED	PART DESCRIPTION
1	FLYWHEEL (	Includes	Alternator Rotor &	10	191-1256	1	Stator, Alternator (Includes
	Ring Gear)						Parts Marked *)
	Ref.	1	Key 1 and 3	11	167-0188	1	Clip, Alternator Lead
	Ref.	1	Key 2 and 4	12	323-0853	1	*Body, Connector
2	Ref.	i	Gear, Ring - Flywheel	13	332-2073	3	*Terminal, Wire
3	821-0012	2	Screw, Cap - HWH	14	323-1257	3	*Body, Terminal Connector - Kit
			(1/4-20 x 1-1/8")				(Includes Parts Marked +)
4	191-0886	1	Regulator, Voltage - Spec A	15	323-1085	1	*Body, Terminal Connector
•			Through C	16	323-0892	1	*Body, Terminal Connector
5	191-1107	1	Bracket, Mounting - Regulator	17	323-0890	1	*Body, Terminal Connector
6	134-2100	2	Spacer, Sleeve	18	821-0010	1	Screw, Cap - HWH
7	336-2192	1	Lead, Electrical - Regulator				(1/4-20 x 1/2")
•	000 2.02		to Terminal Block	19	191-1206	1	Regulator, Voltage - Begin Spec D
8	815-0593	3	Screw, Machine - Hex Head, Self-lock (#10-32 x 1-3/8")	20	332-2423	3	+Terminal, Stator Leads

<sup>\* -</sup> Parts Included in 191-1256 Stator Assembly. + - Parts Included in 323-1257 Terminal Connector Body.

## OPTION 3 GOVERNOR CONTROL (VARIABLE SPEED)

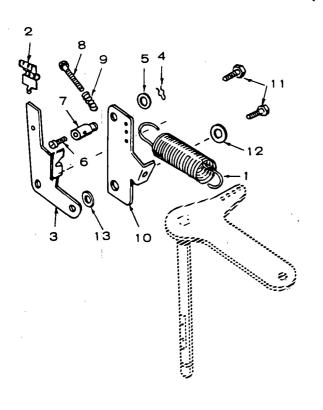


OPTION 4
GOVERNOR CONTROL (VARIABLE SPEED) (REMOTE PULL)

				4
REF.	PART NO.	QTY. USED	PART DESCRIPTION	2
1	870-0131	1	Nut, Hex with External Tooth Lockwasher (#10-32)	
2	150-0147	1	Stud, Speed Adjustment	
3	150-0098	1	Spring	6 g
4	821-0010	1 .	Screw, Self-locking - Hex Washer Head (1/4-20 x 1/2")	S S
5	152-0196	, 1	Spacer, Control Arm	5
6	152-0195	1	Arm, Control	
7	518-0176	. 1	Clip, Retaining - Cable	
8	152-0192	1	Bracket, Throttle Cable	
9	150-0621	1	Nut, Acorn - Speed Adjustment	0

3

## OPTION 5 GOVERNOR CONTROL (VARIABLE SPEED) (SIDE PULL)

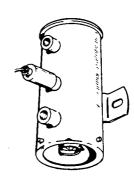


REF. NO.	PART NO.	QTY. USED	PART DESCRIPTION
1	150-1214	1	Spring, Governor
	518-0176	1	Clip, Cable
	150-1725	1	Bracket, Cable
4	516-0059	1	Pin, Cotter
5	526-0006	1	Washer, Flat (15/64" ID x 1/2" OD x 3/64" Thk)
6	815-0104	1	Screw, Machine - Fillister Head (#8-32 x 5/16")
7	152-0155	1	Swivel, Cable Holding
8	815-0510	1	Screw, Machine - Hex Slotted Head (#6-32 x .87")
9	150-1398	1	Spring, Idle Setting
10	ARM, GOVERN	OR CO	NTROL
	150-1345	1	Key 1 and 3
	150-1435	1	Key 2 and 4
11	821-0010	2	Screw, Self-locking - Hex Head (1/4-20 x 1/2")
12	526 <del>-0214-002</del> 1	42	Washer, Flat (17/64" ID x
13	150-1269	1 4	Bushing, Control Arm

# OPTION 6 FUEL PUMP PARTS (ELECTRIC)

REF. NO. PART NO. QTY. USED

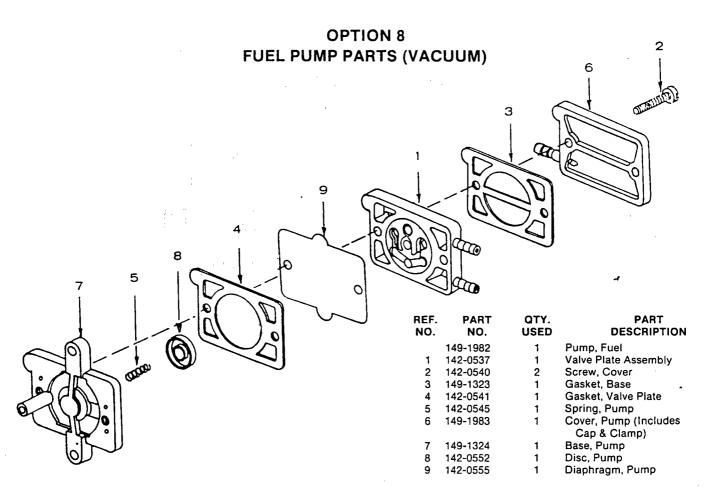
PART DESCRIPTION



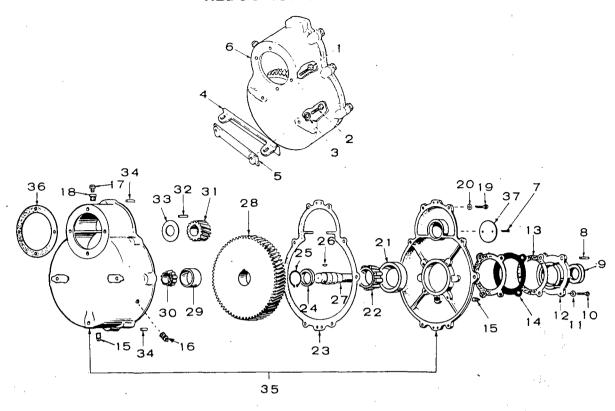
### OPTION 7 FUEL PUMP (VACUUM)

REF. NO.	PART NO.	QTY. USED	PART DESCRIPTION
1	503-0301	6	*Clamp, Loop
2	503-0731	1	Clamp, Loop
3	149-1321	1.	*Cap - Inlet Port
4	503-0780	1	Line, Flexible - Fuel (12-1/4") - Pump to Carburetor
5	503-0786	. 1	Line, Flexible - Vacuum (20-3/4") - Pump to Vacuum Port
6	812-0061 .	. 2	Screw, Machine - Round Head (#6-32 x 3/8")
7	870-0183	2.	Nut, Hex - with External Tooth Lockwasher (#6)
8	149-1982	1	Pump, Fuel - Vacuum Pulse (See Separate Group for Components) (Includes Parts Marked *)
9	149-1329	1 .	Bracket, Mounting - Key 1 & 3
10	149-1364	1	Bracket, Mounting - Key 2 & 4
11	502-0395	. 1	Tube, Vacuum Port

\* - Parts Included in 149-1982 Fuel Pump Kit.

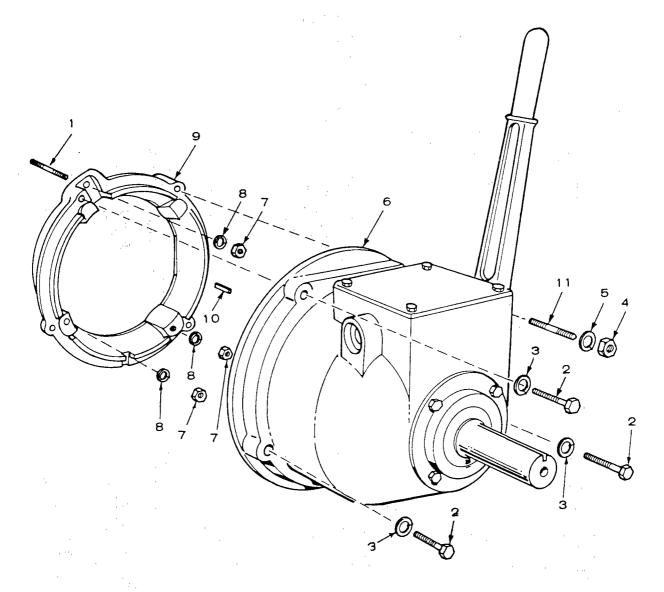


## OPTION 9 REDUCTION GEARBOX



REF. NO.	PART NO.	QTY. USED	PART · DESCRIPTION	REF. NO.	PART NO.	QTY. USED	PART DESCRIPTION
1	805-0009	4	Bolt, Place - Hex Head (5/16-18 x 1")	21	510-0024	1	Race, Outer - Roller Bearing (Cup)
	800-0027	2	Screw, Cap - Hex Head (5/16-18 x 7/8")	22	510-0023	1	Race, Inner with Rollers (Cone)
3	526-0065	2	Washer, Flat - Copper (5/16")	23	190-0021	1	Gasket
4	190-0297	1	Bracket, Support - Housing	24	190-0202	1	Spacer, Bearing
5	190-0298	1	Nut, Bar - Support Bracket	25	518-0013	1	Ring, Retaining
6	<b>GEAR REDU</b>	CTION AS	SSEMBLY (Includes Following	26	515-0159	1	Key, Woodruff
	Components		,	27	190-0192	1	Shaft, Power Take-off
	190-0445	´ 1	3.3:1 Gear Ratio	28	GEAR, HELI	CAL, DRIV	'E
	190-0290	1	4:1 Gear Ratio		190-0224	1	3.3:1 Ratio
7	815-0019	2	Screw, Drive		190-0447	1	4:1 Ratio
8	515-0103	1	Key, Woodruff	29	510-0022	1	Race, Outer - Roller Bearing
9	509-0016	1	Seal, Oil				(Cup)
10	800-0007	4	Screw, Cap - Hex Head (1/4-20 x 1")	30	510-0021	1	Race, Inner with Rollers (Cone)
11	526-0063	4	Washer, Flat - Copper (1/4")	31	GEAR, PINT	NC	
12	190-0016	1	Plate, Retaining - Bearing		190-0225	. 1	3.3:1 Ratio
13	190-0306	2	Gasket		190- <del>0191</del> <b>0</b> 6	147 1	4:1 Ratio
14	190-0115	1	Shim Set	32	515-0142	. 1	Key
15	505-0054	2	Plug, Pipe - 1/4 NPT	33	190-0195	1	Washer, Thrust - Pinion Gear
16	505-0057	2	Plug, Pipe - 1/8 NPT	34	516-0012	. 2	Pin, Dowel
17	518-0172	1	Vent	35	190-0300	1	Housing (Match Set)
18	505-0007	1	Reducer, Pipe (1/4 NPT to	36	190-0020	1	Gasket
			1/8 NPT)	37	PLATE, INS	TRUCTIO	N
19	800-0028	8	Screw, Cap - Hex Head		99-1266	1	3.3:1 Ratio
			(5/16-18 x 1")		99-1171	1	4:1 Ratio
20	526-0065	8	Washer, Flat - Copper (5/16")		1		

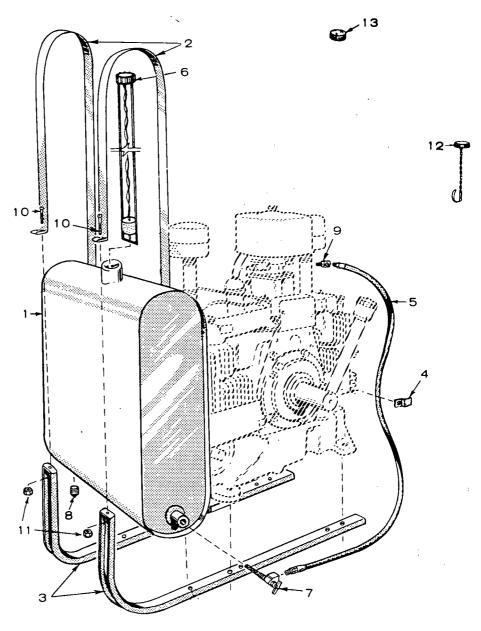
### OPTION 10 CLUTCH



REF. NO.	PART NO.	QTY. USED	PART DESCRIPTION
	190-0289	1	Kit, Clutch Assembly
1	520-0739	3	Stud (3/8-24 x 3/8-16 x 3")
2	800-0075	3	Screw, Cap - Hex Head (7/16-14 x 2")
3	850-0055	3	Washer, Lock - Spring (7/16")
4	104-0091	1	Nut, Hex - Hardened (3/8-24)
5	850-0050	1	Washer, Lock - Spring (3/8")
6	190-0288	1	*Clutch Assembly
7	104-0091	3	Nut, Hex - Hardened (3/8-24)
8	850-0050	3	Washer, Lock - Spring (3/8")
9	190-0171	1	Adapter, Clutch
10	515-0041	1	Key, Drive - Special
11	520-0738	1	Stud (3/8-24 x 3/8-16 x 4")

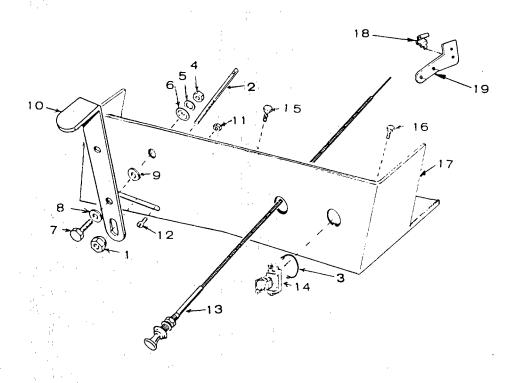
<sup>\* -</sup> For Components, check nameplate and contact nearest Clutch Dealer.

### OPTION 11 FUEL TANK (SIDE MOUNTED)



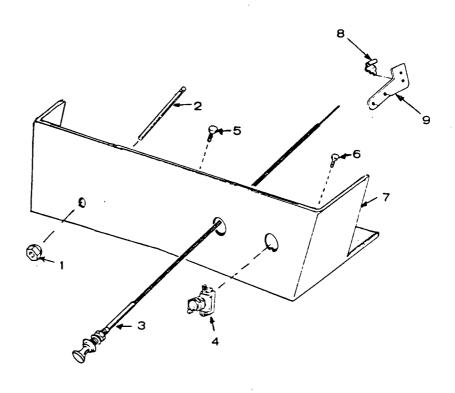
REF. NO.	PART NO.	QTY. USED		REF. NO.	PART NO.	QTY. USED	PART DESCRIPTION
	159-0984 159-0597	1	Kit, Fuel Tank with Gauge (Includes Parts Marked *) Kit, Fuel Tank Without Gauge (Includes Parts Marked †)	7 8 9 10	504-0013 505-0057 502-0020 813-0108	1	†*Valve, Shut-off †*Plug, Tank Drain †*Elbow, Carburetor Inlet †*Screw, Machine - Round Head (#10-32 x 1-1/2")
1 2 3 4 5 6	159-0981 159-0596 159-0595 134-0599 501-0008 193-0207	1 2 2 1 1	†*Tank, Fuel (Less Cap) †*Strap, Fuel Tank †*Bracket, Fuel Tank †*Clip, Fuel Line †*Line, Fuel *Cap and Gauge, Fuel Tank (For 2-5/16" Filler Neck) - Late Models	11 12 13	870-0053 159-0020 159-0007 Included in 1	1 1 59-0597 F	†*Nut, Hex (#10-32)  †Cap, Fuel Tank (For 2-5/16"  Filler Neck) - Late Models  Cap, Fuel Tank (For 1-3/4"  Filler Neck) - Early Models  Fuel Tank Kit.  Fuel Tank Kit.

OPTION 12 CONTROL (ENGINE) - KEY 1,3



REF. NO.	PART NO.	QTY. USED	PART DESCRIPTION		REF. NO.	PART NO.	QTY. USED	PART DESCRIPTION
	150-1419	1	Panel Assembly, Governor		10	152-0198	1	*Arm, Control
			Control (Includes Parts		11	815-0199	2	*Screw, Machine - Fillister
			Marked *)					Head (#10-32 x 5/16")
1	150-0621	1	Nut, Acorn (#10-32)		12	870-0131	2	*Nut, Hex with External Tooth
2	152-0177	1	Stud, Speed Adjustment					Lockwasher (#10-32)
3	332-0592	1	*Jumper, Ground		13	153-0461	1	*Cable Assembly, Choke
4	870-0065	1	*Nut, Self-locking, Hex (1/4-20)		14	308-0140	1	*Switch, Toggle
5	526-0015	1	*Washer, Flat (9/32" ID x		15	821-0009	1	Screw, Self-locking, Hex
			9/16" OD x 1/16" Thk)					Head (1/4-20 x 3/8")
6	152-0041	1	*Washer, Spring Tension		16	821-0010	2	Screw, Self-locking, HWH
7	800-0005	1	*Screw, Cap - Hex Head					(1/4-20 x 1/2)
			(1/4-20 x 3/4")		17	150-1416	1	*Panel, Control
8	526-0015	1	*Washer, Flat (9/32" ID x		18	518-0176	1	Clip, Choke Cable Bracket
			9/16" OD x 1/16" Thk)		19	153-0249	1	Bracket, Choke Cable
9	526-0016	1 .	*Washer, Flat (17/64" ID x					and the second s
			9/16" OD x 1/32" Thk)	,	* - Par	ts Included in	150-1419	Governor Control Panel Assembly.

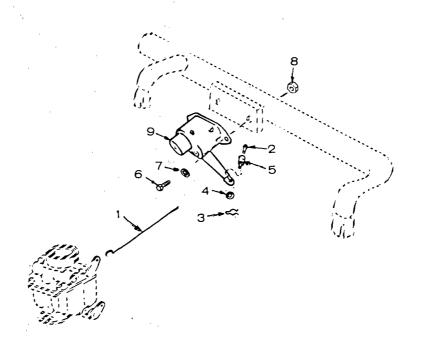
OPTION 13 CONTROL (ENGINE) - KEY 1



REF. NO.	PART NO.	QTY. USED	PART DESCRIPTION
	150-1459	1	Panel Assembly, Governor Control (Includes Parts Marked *)
1	150-0621	1	Nut, Acorn (#10-32)
2	152-0177	1	Stud, Speed Adjustment
3	153-0461	1	*Cable Assembly, Choke
4	308-0295	1	*Switch, Toggle
5	821-0009	1	Screw, Self-locking, Hex Head (1/4-20 x 3/8")
6	821-0010	2	Screw, Self-locking - HWH (1/4-20 x 1/2")
7	150-1458	1	*Panel, Control
8	518-0176	1	Clip, Choke Cable Bracket
9	153-0249	1	Bracket, Choke Cable

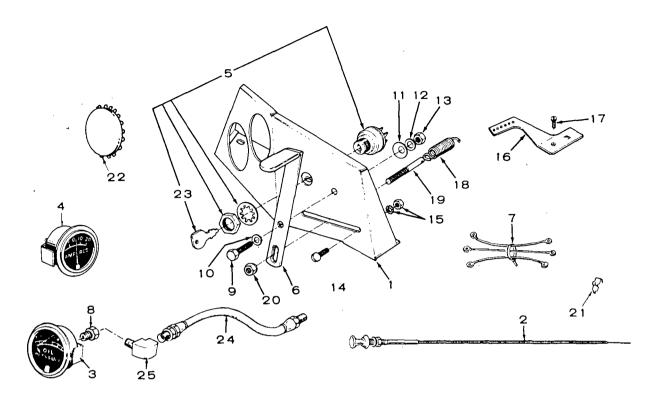
<sup>-</sup> Parts Included in 150-1459 Governor Control Panel Assembly

# OPTION 14 CHOKE (SISSON)



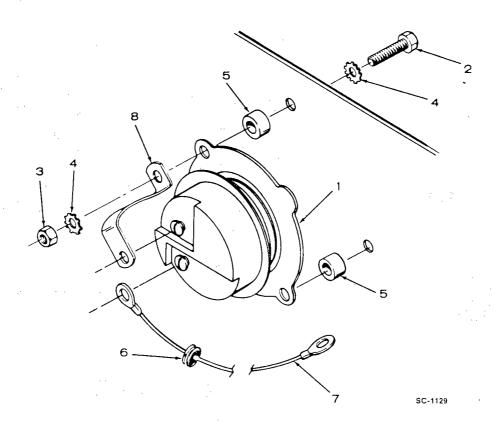
REF. NO.	PART NO.	QTY. USED	PART DESCRIPTION
1	153-0478	. 1	Link - Choke to Carburetor
2	815-0104	1	Screw, Machine - Fillister Head (#8-32 x 5/16")
3	516-0059	1	Pin, Cotter
4	516-0006	1,	Washer, Flat (15/64" ID x 1/2" OD x 3/64" Thk)
5	152-0155	1	Swivel
6	800-0003	1	Screw, Cap - Hex Head (1/4-20 x 1/2")
7	850-0040	2	Washer, Lock - Spring (1/4")
8	862-0001	2	Nut, Hex (1/4-20)
9	153-0223	1	Choke, Sisson

# OPTION 15 CONTROL (ENGINE)



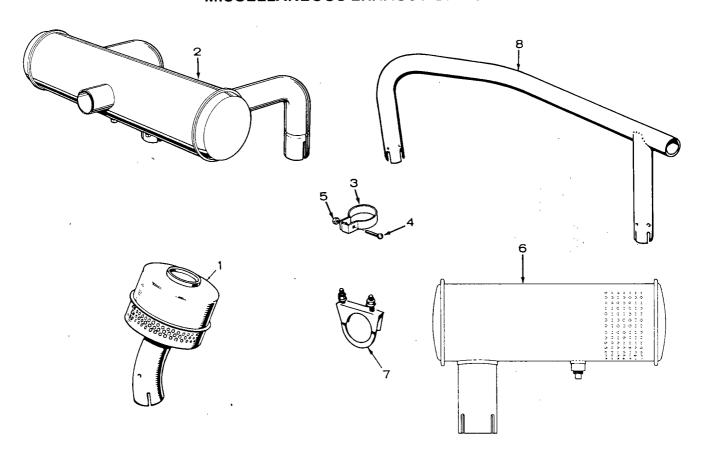
REF. NO.	PART NO.	QTY. USED	PART DESCRIPTION
1	301-5065	1	Panel, Control
2	153-0097	1	Cable, Choke
3	193-0005	1	Gauge, Oil Pressure
4	302-0060	1	Ammeter (20-0-20)
5	308-0385	1	Switch, Ignition
6	152-0224	1	Lever, Throttle Control
7	338-1219	1	Harness, Wiring
8	502-0051	1	Connector, Pipe
9	800-0005	1	Screw, Cap - Hex Head (1/4-20 x 3/4")
10	526-0016	1	Washer, Flat (17/64" ID x 9/16" OD x 1/32")
11	152-0041	1	Washer, Tension
12	526-0015	2	Washer, Flat (9/32" ID x 9/16" OD x 1/16")
13	870-0065	1	Nut, Hex - Self Locking (1/4-20)
14	815-0199	2	Screw, Machine - Fillister Head (#10-32 x 5/16")
15	870-0131	2	Nut, Hex with ET (#10-32)
16	150-1749	1	Extension, Governor Arm
17	815-0181	1	Screw, Tapping - Hex Head with ET (#10-32 x 1/2")
18	150-1214	1	Spring, Governor
19	152-0177	1	Stud, Speed Adjusting
20	150-0621	1	Nut, Speed Adjusting Stud
21	518-0176	1	Clip, Choke Cable
22	517-0009	As Req.	Plug, Dot Button
23	308-0490	1	Key, Ignition Switch
24	501-0009	1	Line, Oil - Flexible (36" Lq)
25	502-0065	1	Elbow, Street (45°)

#### OPTION 16 HIGH AIR TEMPERATURE SWITCH



REF. NO.	PART NO.	QTY. USED	PART DESCRIPTION
1	309-0077	1	Switch, High Air Temperature
2 ,	815-0472	2	Screw, Machine - Hex Head (#6-32 x 3/8")
3	860-0005	2	Nut, Hex (#6-32)
4	856-0001	4	Washer, Lock - EIT (#6)
5	508-0056	. 2	Washer, Fiber
6	508-0031	.1	Grommet, Rubber
7	336-2963	1	Lead, Wire
8	160-0144	1	Strap, Ground

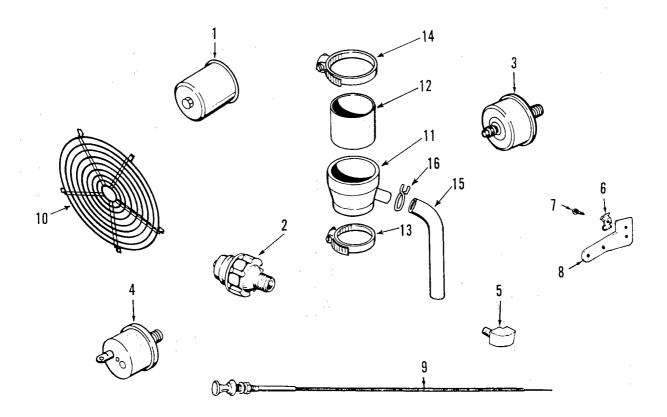
#### **MISCELLANEOUS EXHAUST OPTIONS**



NOTE: Various exhaust options are used on NHA, NHAV, NHB and NHBV industrial engines. Select according to illustration.

REF.	PART NO.	QTY. USED	PART DESCRIPTION
NO.	NO.	USED	DESCRIPTION
1	155-1216	2	Muffler, Exhaust
2	155-1686	1	Muffler, Exhaust
3	155-1219	2	Clamp, Muffler
4	805-0019	2	Screw, Cap - Hex Head
			(3/8-16 x 1")
5	862-0003	2	Nut, Hex (3/8-16)
6	MUFFLER, E	XHAUST -	RAYGUN
	155-1698	2	With Spark Arrestor
	155-1660	2	Without Spark Arrestor
7	155-1239	2	Clamp, Muffler
8	MANIFOLD,	<b>EXHAUST</b>	- CROSSOVER
	154-1609	1	Left Front Outlet
	154-1610	1	Left Rear Outlet
	154-1609	1	Right Rear Outlet
	154-1610	1	Right Front Outlet

#### **MISCELLANEOUS OPTIONS**



REF. NO.	PART NO.	QTY. USED	PART DESCRIPTION
1	122-0406	1 *	Filter, Oil (With Hex Nut)
2	309-0237	1	Switch, Low Oil Pressure
3	193-0108	1	Sender, Oil Pressure (Engines with Electric Gauge)
4	309-0064	1	Switch, Oil Pressure (Engines with Oil Pressure Warning Light)
5	502-0053	1 .	Elbow, Street (45°)
6	153-0514	1	Clamp, Choke Cable
7	815- <del>0391</del> 035	91	Screw, Hex Head (10-32 x 🐙),
8	153-0515	. 1 '	Bracket, Choke Cable 7/8 "
9	153-0461	ં, 1	Cable Assembly, Choke
10	134-2447	1	Grille, Blower Housing (Stationary)
11	145-0456	. 1	Adapter Assembly, Air Inlet - Remote Air Cleaner
12	123-1256	1	Connector, Adapter Assembly
13	503-0280	1	Clamp, Hose - Adapter Assembly (1-3/4")
14	503-0311	1	Clamp, Hose - Adapter Assembly (2-1/8")
15	503-0692	1	Hose, Breather (7/16 ID x 4")
16	503-0170	2	Clamp, Breather Hose (5/8")
17	159-1150	1	TANK, FUEL-plastic
			(3.5 GAL. Cap)

# HARDWARE IDENTIFICATION

Illustrated hardware items are only for identification purposes. All hardware items listed throughout this parts catalog are steel SAE grade five (5) or lower (zinc plated with clear chromate dip) unless parts description indicates differently. All dimensions are in inches.

#### **WASHER TYPES**







INTERNAL TOOTH LOCK (IT)



EXTERNAL-INTERNAL TOOTH LOCK (EIT)



COUNTERSUNK EXTERNAL TOOTH LOCK



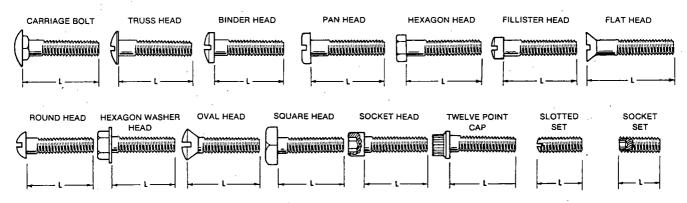
SPRING LOCK



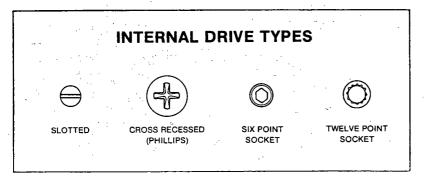
\*FLAT

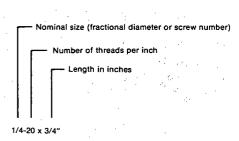
\* - Flat washer dimensions given are: Inside Diameter (ID), Outside Diameter (OD) and Thickness (Thk).

### **BOLT AND SCREW TYPES**



L - Measure length between these points.





# **NUT TYPES**



JAM HEXAGON



HEXAGON WASHER



SQUARE



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ACORN

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ART NO.	ierv.	DESCRIPTION :	PART NO.	622-033 QTY.	DESCRIPTION
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SPECIA	FOR STA	ST FOR <b>MODEL</b> INDARD PARTS	REFER TO			2270A KEY NC	<b>%</b>
	(PARTS CA	TALOG ALSO CONT		NENTS FOR MAJO AGRAM NO	DR OPTIONAL F W.D. 622-		ED BELOW)
PART NO.	<u> </u>	DESCRIPTION		PART NO.	<b>СТ</b> Ү.	DESCRIPT	ION
OPTION -	2 Flyw	neel Alternator	- 15 Amp				
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ART NO.	QTY,	DESCRIPTION		ART NO.	ατΫ."	DESCRIPTION
PTION - 2	? † Flywhe	el Alternätor - 15	Amp			
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	FOR STAI	T FOR <b>MODEL <u>NHA-</u> NDARD PARTS REFER</b>	TO CATALOG	940-0403	2270B KEY NO. 1
	(PARTS CAT	OR OPTIONAL FEATURES LISTED BELO			
PART NO.	QTY.	DESCRIPTION	PART NO.	OTY.	DESCRIPTION
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Option - 2	Flywh	neel Alternator - 15 An	mp		
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SPECIAL	FOR ST		S REFER TO	CATALOG IENTS FOR MAJ	IOR OPTIONAL F	• 2270B  KEY NO. 2  EATURES LISTED BELO
PART NO.	оту.	DESCRIPTION	10 page 10 pag	GRAM NO. PART NO.	622-0339 QTY	DESCRIPTION
i in in				A Para de la companya	The state of the s	
Option - 2	. F1	wheel Alternato	r - 15 Amp	en e		
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Fuel Pump						
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	FOR STANE	FOR MODEL _ DARD PARTS F OG ALSO CONTAIL	NS COMPON	ENTS FOR MAJO	12、中华美国特殊的国际的特别和国际	新4.20g/0.20g/chilippellanger (1.1.1.1.1.1.1.1.1.1.1.1.1.1.1.1.1.1.1.
			RING DIA	GRAM NO	W.D: <sub>**</sub> 62	Harris III
PART NO.	) TY: .	DESCRIPTION		PART NO.	QTY.	DESCRIPTION
			**			
OPTION - 2	Flywhee.	1 Alternator -	15 Amp			
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FOR*	LIST FOR MODEL STANDARD PARTS RE CATALOG ALSO CONTAINS WIR	FER TO CAT	SPEC ALOG 940-0403 FOR MAJOR OPTIONAL M NO. W.D. 62	one the later where the sales to be
PART NO. QTY.	DESCRIPTION	PA	RT NO. OTY,	DESCRIPTION
OPTION - 2 F	lywheel Alternator - 1	5 Amp		
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SPECIA		STROPINODER	3-MS	SPEC .	2270C s
		NDARD PARTS REFE TALOG ALSO CONTAINS CO WIRING			
PART NO.	OTY.	DESCRIPTION	PART NO.	ατγ.	DESCRIPTION
OPTION -	2 Flywl	neel Alternator - 15 Ar	mp.		
			1000 1000 1000 1000 1000 1000 1000 100		

F	RTS LIST FOR <b>MODEL</b> <u>NE</u> OR STANDARD PARTS REFI ONAL GROUPS IN CATALOG ARE	ER TO CATALOG_	940-0403	2270C KEY NO. EN USED.
PART NO. OT	Y. DESCRIPTION	PART NO.	оту.:	DESCRIPTION
Option - 2	Flywheel Alternator (Phelon - 15 Ampere)		Action and Special sections	
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		<u> </u>	IRING DIA		622+0339 QTY.	DESCRIPTION
Option - 2 Option - 3	CPRY.	DESCRIPTION lywheel Alternator overnor Control, Va Speed	- 15 Amp ariable	PART NO.		JESCRIPTION 1
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PART NO.	оту.	DESCRIPTION	ON .	PART NO.	QTY.	DESCRIPTION
OPTION - OPTION -	3 Gove	wheel Alternato ernor Control - eed, Engine Mou	· Variable			
152-0177	1 Stud	l, Adjusting - Lg)	Gov.			
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SPECIAL PARTS LIST FOR MODEL NHA-MS 2410B SPEC 940-0403 KEY NO. 1 FOR STANDARD PARTS REFER TO CATALOG\_ (PARTS CATALOG ALSO CONTAINS COMPONENTS FOR MAJOR OPTIONAL FEATURES LISTED BELOV 622-0339 WIRING DIAGRAM NO. PART NO. QTY. PART NO. DESCRIPTION QTY. DESCRIPTION Flywheel Alternator - 15 Amp Option - 2 Clutch Option - 10 104-0866 Crankshaft

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			ONTAINS COMP	ONENTS FOR M	AJOR OPTIONAL	FEATURES LISTED BELO
7			WIRING	DIAGRAM NO	622-0339	
PART NO.	ату.	DESCRIPT	ION	PART NO	. QTY.	DESCRIPTION
Option - 2 Option - 5	Flyw Gove	heel Alternat	tor - 15 Amp , Side Pull			
103-0396	1 Gear	case Assembly	y			
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SPECIAL PARTS LIST FOR MODEL NHB-MS, SPEC 2489A

FOR STANDARD PARTS REFER TO CATALOG 940-0403 KEY NO. 1

(PARTS CAMALOG ALSO CONTAINS COMPONENTS FOR MAJOR OPTIONAL FEATURES LISTED BELOV

WIRING DIAGRAM NO. W.D. 622-0339

PART NO.	ОТУ.	DESCRIPTION '	PART NO.	-ату,	DESCRIPTION
OPTION - OPTION -	电对抗 化氯苯基酚 化二二二	Flywheel Alternator - 15 Amp Governor Control - Side Pull			
134-2384		Screen, Flywheel			
134-2633		Housing, Cylinder Air - LH			
134-2634		Housing, Cylinder Air - RH			
134-2646		Support, Baffle - LH			

2490A NHB-MS SPECIAL PARTS LIST FOR MODEL \_ SPEC 940-0403 FOR STANDARD PARTS REFER TO CATALOG. KEY NO. (PARTS CATALOG ALSO CONTAINS COMPONENTS FOR MAJOR OPTIONAL FEATURES LISTED BELOW WIRING DIAGRAM NO. W.D. 622-0339 PART NO. PART NO. DESCRIPTION QTY. DESCRIPTION Flywheel Alternator - 15 Amp OPTION -OPTION -5 Governor Control - Side Pull 101-0430 Rear Bearing Plate - Less Brg. 103-0396 Gearcase Assy. 1 Crankshaft 104-0860 - 1 110-2275 1 Cylinder Block Assy. (Includes Bearing and Rear Brg. Plate) Screen, Flywheel 134-2384 1 Housing, Cylinder Air - LH 1 134-2633 134-2634 1 Housing, Cylinder Air - RH Support, Baffle - LH 134-2646

SPECIAL PARTS LIST FOR MODEL \_ NHA-MS 2514A SPEC FOR STANDARD PARTS REFER TO CATALOG 940-0403 (PARTS CATALOG ALSO CONTAINS COMPONENTS FOR MAJOR OPTIONAL FEATURES LISTED BELOW WIRING DIAGRAM NO. PART NO. QTY. DESCRIPTION PART NO. OTY Base, Oil 102-0727 Gearcase Assy 1 103-0420 Crankshaft 104-0815 1 Tube, 0il Fill 123-1214 Cap & Indicator, 0i1 123-1244

NHA-MS 2519A SPECIAL PARTS LIST FOR MODEL SPEC FOR STANDARD PARTS REFER TO CATALOG 940-0403 KEY NO. 1 (PARTS CATALOG ALSO CONTAINS COMPONENTS FOR MAJOR OPTIONAL'FEATURES LISTED BELOW) 622-0339 WIRING DIAGRAM NO. PART NO. QUTY. DESCRIPTION PART NO. QTY. DESCRIPTION Flywheel Alternator - 15 Amp Option - 2 Governor Control, Side Pull Option - 5 Rear Bearing, Plate (Less 101-0430 Bearing) Gearcase Assembly 103-0396 Crankshaft 104-0847 1 Cylinder Block Assembly 110-2275 1 (Includes Rear Bearing Plate) Guard Screen, Flywheel 134-2384 1 Air Housing - Left Side ♦ 134-2633 1 Air Housing - Right Side 134-2634 1 Flywheel 134-2653 1

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SPECIAL PARTS LIST FOR MODEL NHB-MS 2519A SPEC FOR STANDARD PARTS REFER TO CATALOG 940-0403 KEY NO. (PARTS CATALOG ALSO CONTAINS COMPONENTS FOR MAJOR OPTIONAL FEATURES LISTED BELOW WIRING DIAGRAM NO. PART NO. QTY. DESCRIPTION PART NO. **QTY** DESCRIPTION Flywheel Alternator - 15 Amp OPTION -Governor Control - Side Pull OPTION -101-0430 Rear Bearing Plate - Less 103-0396 1 Gearcase Assy. Crankshaft 104-0862 1 Cylinder Block Assy. (Includes 110-2275 Bearings and Less Bearing Plate) Screen, Flywheel 134-2384 1 -Housing, Cylinder Air - LH 134-2633 Housing, Cylinder Air - RH 134-2634 Support, Baffle - LH 134-2643

09/0237 1 Switch, Pressure - Low Oil 36-1316 1 Lead, Electrical - LOPKO to Coil	3 KEY NO. 2 NAL FEATURES LISTED BE 22+0396
50-1214 1 Spring - Governor 09-0237 1 Switch, Pressure - Low Oil 36-1316 1 Lead, Electrical - LOPKO to Coil	DESCRIPTION
1 Switch, Pressure - Low Oil 336-1316 1 Lead, Electrical - LOPKO to Coil	
309/0237 1 Switch, Pressure - Low Oil 336-1316 1 Lead, Electrical - LOPKO to Coil	
309+0237 1 Switch, Pressure - Low Oil 336-1316 1 Lead, Electrical - LOPKO to Coil	
to Coil	
502-0053 I BIBOW, FIPE - LOPKO Mcg.	
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NHA-MS SPECIAL PARTS LIST FOR MODEL FOR STANDARD PARTS REFER TO CATALOG 940-0403 KEY NO: 182 (PARTS CATALOG ALSO CONTAINS GOMPONENTS FOR MAJOR OPTIONAL FEATURES LISTED BELO 622-0270 WIRING DIAGRAM NO. PART NO. QTY. DESCRIPTION PART NO. QTY. DESCRIPTION Vacu-Flo Cooling 102-0675 1 Oil Base 103-0469 Gearcase Assembly 1 104-0740 Flywheel with Ring Gear Cylinder Head - RH 110-1905 1 Cylinder Head - LH 110-1906 Tube, Oil Drain 122-0345 1 134-2119 Blower Housing 134-2130 Blower Wheel 1 134-2141 Cylinder Air Housing - LH 1 Cylinder Air Housing - RH 134-2143 134-2487 Baffle, Air - LH 1 Scroll, Air 134-2717 145-0450 Inlet Assembly, Carburetor 1 Spark Plug 167-0241 2 Lead, Electrical - LOPKO 226-1210 1 Switch, Oil Pressure - LOPKO 309-0064 Elbow, Pipe - Oil Switch 502-0020 Button, Plug - Scroll 503-0009 Button, Plug, Housing 517-0035 Stud  $(3/8-24 \times 3/8-16 \times 3/8-$ 520-0715 2-3/16!!Stud  $(3/8-24 \times 3/8-16 \times$ 520-0716 2-1/2"Not Furnished by Onan: Muffler Fuel Pump Air Cleaner

SPECIAL PARTS LIST FOR MODEL NHA-MS 2570A FOR STANDARD PARTS REFER TO CATALOG 940-0403  $\_$  KEY NO.  $\_\!\!\!\_^{\!\!\!\!\perp}$ (PARTS CATALOG ALSO CONTAINS COMPONENTS FOR MAJOR OPTIONAL FEATURES LISTED BELOW 622-0341 WIRING DIAGRAM NO. PART NO. QTY. QTY. DESCRIPTION PART NO. DESCRIPTION Flywheel Alternator - 15 Amp Option - 2 Option - 12 Control Panel - Variable Speed Housing, Blower - w/Grille 134-2531 Nov 1 1977

2570A SPECIAL PARTS LIST FOR MODEL NHB-MS FOR STANDARD PARTS REFER TO CATALOG 940-0403 KEY NO (PARTS CATALOG ALSO CONTAINS COMPONENTS FOR MAJOR OPTIONAL FEATURES LISTED BELOV W.D. 622-0341 WIRING DIAGRAM NO. PART NO. - QTY. DESCRIPTION PART NO. QTY. DESCRIPTION Flywheel Alternator - 15 \*\*\* OPTION -Amp Governor Control Panel -OPTION - 12 Variable Speed Housing, Blower-W/ Grille 134-2531

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PART NO.	ATV								
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Option - 2 Option - 12		Flywheel A Control Pa Speed	an∉1 - Vai	° 15 Amp riable					150
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PART NO.	QTY. DESCRIPTION		, ατ̈́γ.	DESCRIPTION
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OPTION - 2	Flywheel Alternator - 15	Amp		
OPTION - 12	Governor Control Panel -			
	Variable Speed	May .		
134-2810	1. Housing, Blower-W/Grille		50 Mark 19	
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